



**Have a specific chemistry need?**

**Need customized packaging?**

**Yes, we can.**

### 8 reasons to choose Venus

- 1 Family run, professionally managed company
- 2 Debt free company
- 3 In business since 3 decades
- 4 Steadily growing, year by year
- 5 Focused on stainless steel Duplex, Super Duplex, Nickel Alloy
- 6 Quick at adapting to new technology
- 7 Array of approvals and certifications
- 8 Customer centric approach

Accurate wires for  
**'trouble free' welding**

## Stainless Steel, Duplex, Super Duplex, Nickel Alloy Welding Wires



### The most preferred for welding wire

Venus Wires is well known for making top quality Stainless steel Wires, Bars, Welding Wires & Wire Rods. Our company is known for its adherence to quality and a keen eye towards quality and packaging needs.

We offer private labeling solutions too. Our wires are CE certified and we have offices in United Kingdom, Germany and USA. All this for one aim – Faster response time and high levels of customer service.

### Grades

#### Austenitic Stainless Steel

ER308L, ER308LSi, ER309L, ER309LSi, ER316L, ER316LSi, ER310, ER312, ER317, ER317L, ER347Si, ER347, ER385

#### Duplex & Super duplex Steel

ER2209, ER2594

#### Nickel Alloy Steel

ERNiCrMo-3, ERNiCr-3

#### Martensitic

ER410, ER420, 410NiMo

#### Ferritic

ER430

## Application Industries

Automotive Exhaust  
Power Generation Plant  
Ship Building  
Food Equipment  
Oil & Gas  
Off shore

## Other products for our group

### Stainless Steel Wires

Fine Wire  
Thick Wire

### Stainless Steel Bright Bars

VSQ Bar  
FITMACH Bar  
TRU - TUF Bar

### Stainless Steel Wire Rods

## Approvals



### Corporate Office

2002, Indiabulls Finance Centre,  
Tower 3, 20<sup>th</sup> Floor, S. B. Marg,  
Elphinstone (W), Mumbai - 13, India

Tel.: +91 22 3045 1000  
Fax: +91 22 3045 1045

E-mail: [venuswires@venuswires.com](mailto:venuswires@venuswires.com)  
[www.venuswires.com](http://www.venuswires.com)

## SUB ARC WIRE

### Size Range

1.60 mm to 4.00 mm (0.062" to 0.156")



Layer Wound Coils of  
(Paper core) 25 kg / 50 lbs / 60 lbs

Basket Spools K 415

Plastic Spools - H400

## MIG WIRE

Available in Bright & Matt Finish

### Size Range

Matt Finish - 0.60 mm to 1.60 mm (0.025" to 0.062")

Bright Finish - 0.20 to 0.70 mm (0.008" to 0.028")

### Packaging Options



12.5 kg/25lbs, 15kg 30 lbs/33 lbs  
Layer wound Plastic spools/  
Basket spool



5 kg/10 lbs Layer wound  
plastic spools/Basket spool



1 kg / 2 lbs Layer wound  
plastic spools

### Pail Packing System for Automatic Welding

MIG Wires in Fibre Drums of  
100-125 Kg (200-250 lbs)  
200-225 Kg (450 - 500 lbs)  
available for high productivity  
GMAW process and  
robotic applications.



## TIG WIRE

### Size Range

Available in cut length of 1000 mm and 36" bright finish

### Packaging Options



Plastic or fibre tubes packed in 5 kg (10 lbs)  
Fibre tubes packed in 25 kg (50 lbs).  
5 tubes repacked in a cardboard box  
Cardboard boxes further packed in 500 Kg wooden/  
cardboard box / On Euro pallet



Packed in card board tube  
1 kg to 10 kg  
2 lbs to 22 lbs

## CORE WIRE

### Size Range

1.60 mm to 5.00 mm (0.062" to 0.1875")



### Cut length

In wooden boxes of  
500 - 1000 kg / 1000 - 2000 lbs

### Coils

300 - 1000 kg, 500 - 2000 lbs  
wound on a tubular coil

### Coils

100 - 200 kg / 200 - 500 lbs  
HDPE wrapped