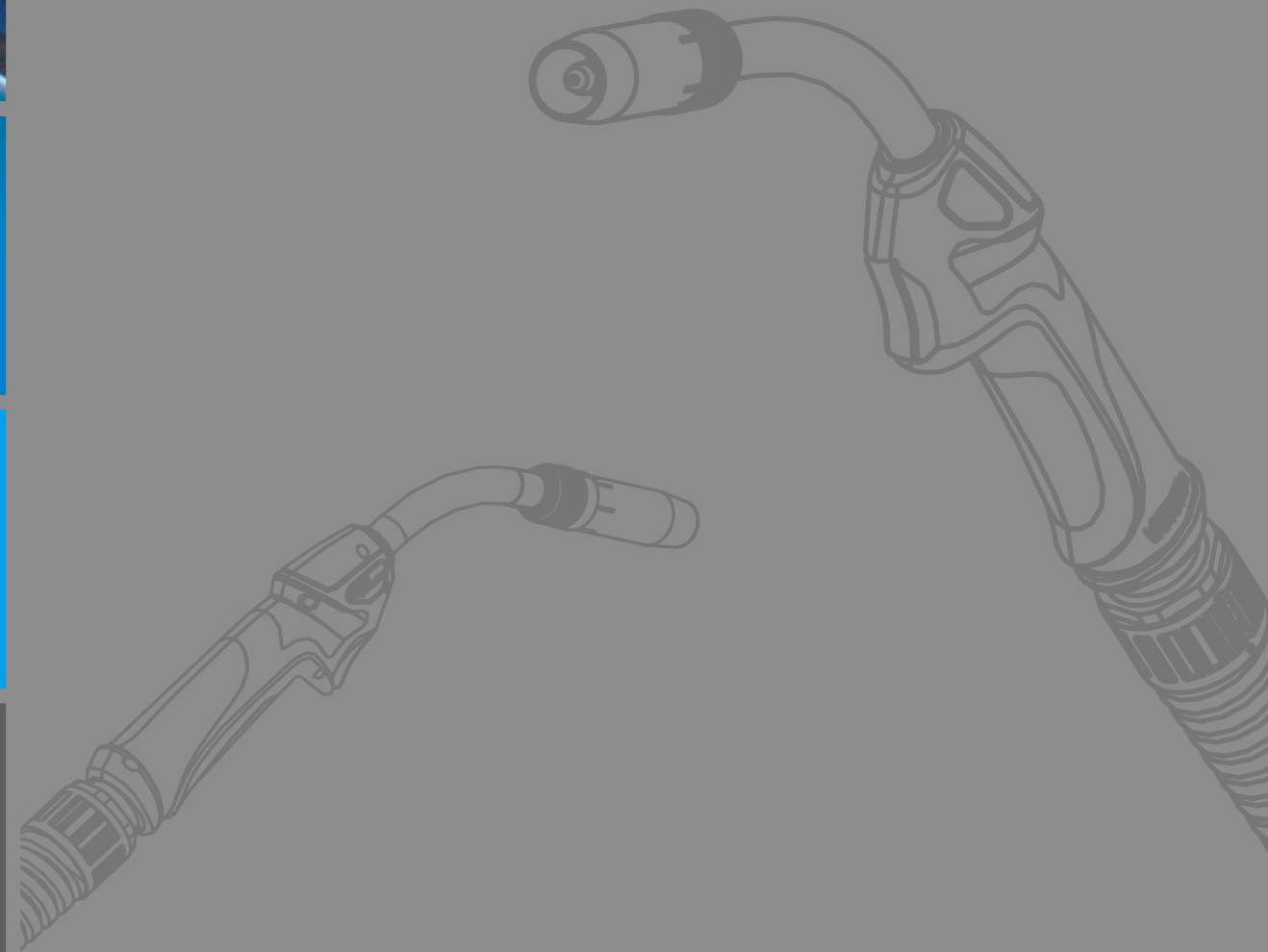




SHANGHAI INNOTECH CO., LTD.

ADD: 10# Bulding, No.1835 Duhui Road, Minhang District Shanghai, 201108 P.R.China

Tel: +086(021)54883220, 34305197 Fax:+086(021)54883224 Email: innotec@innotec.cn; sales@innotec.cn

Http: [//www.innotec.cn](http://www.innotec.cn)

MIG/MAG



innoTec
a step ahead

Company introduction 公司简介

Shanghai Innotec Co., LTD. provides high quality MIG-TIG-PLASMA torches and spare parts, plugs and sockets. We've accumulated rich experience in cooperation with important welding machine manufactures, importers and distributors, our products are CE certified. Our team provides brand service and personalized OEM service.

We will keep our effort on product innovation, in order to create added value together with our business partners.

上海亿诺科技有限公司专业提供高品质的MIG、TIG、PLASMA焊割炬，快速插头插座等焊割用配件。亿诺与国内外大型焊机厂家、进口商以及国内经销商合作，积累了丰富的产品经验，亿诺品牌得到越来越多的同行及客户的认可。

我们将坚持创新，同我们的商业伙伴携手共创价值。



The articles stated in the present catalogue are subjected to modifications or substitution without prior notice. The brand names and trade marks listed under in this catalogue are the registered trade marks of the proper owner and remain exclusive property of the respective owners. The parts shown in this catalogues are not genuine parts of the respective trade mark, they are interchangeable parts made to fit the original equipments. All the Reference codes are only for a convenient research.

本样本所涉及的产品可以由本公司进行修改或替换，本文中所涉及的下列品牌和商标是属于各注册人的专有财产。本样本中所涉及的产品并非原厂产品，而是适合原厂产品的可换配件，所有的参照号码仅用于方便搜索。

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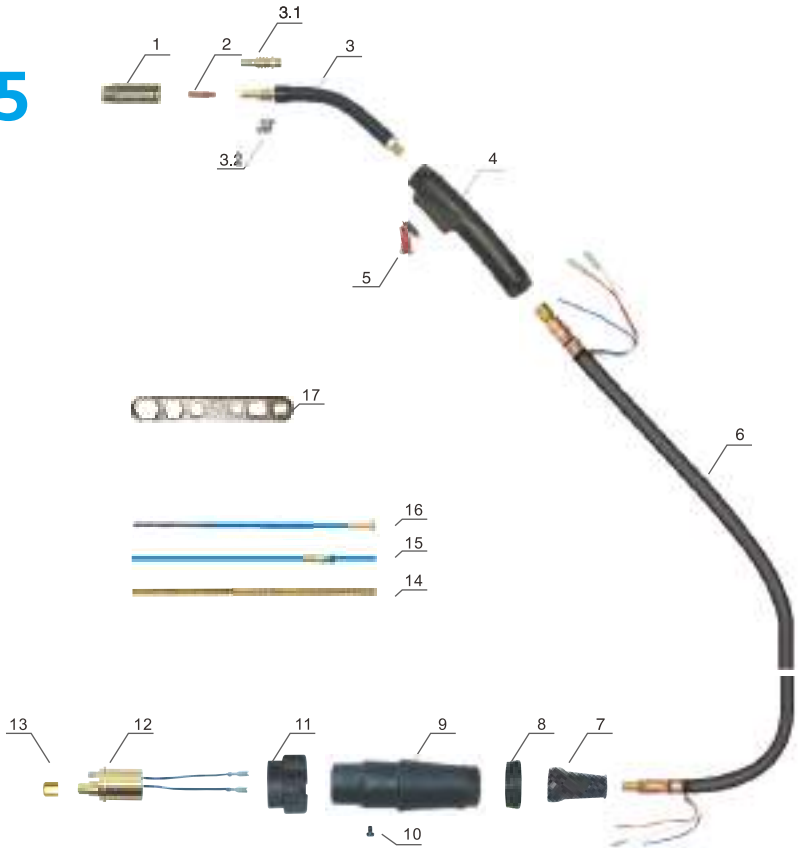
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* FLUX WIRE MINI TORCH, MIG10, MIG 14 TORCH ARE ALSO AVAILABLE, PLEASE UPON REQUEST

TORCH MINI 15



Technical data		技术参数
Cooling 冷却方式		Gas Cooled 气冷
Duty cycle 60% 暂载率60%		180Amp CO ₂ ,150Amp MIX
Wire Size 焊丝直径		Φ 0.6-1.0mm



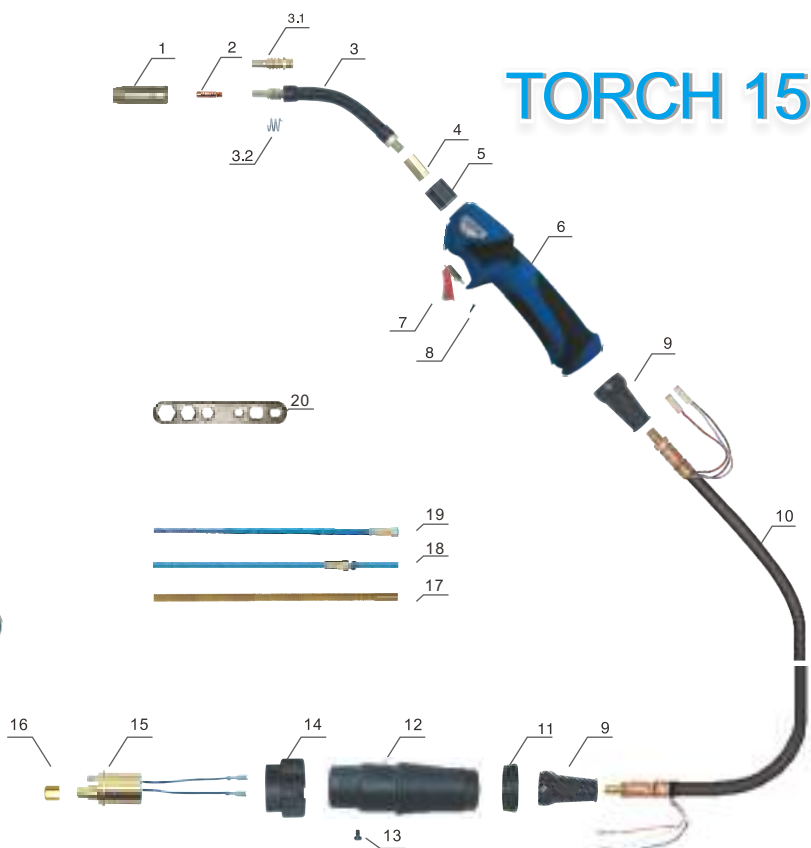
Position	Code	Ref.	Description
1	ICS0063	145.0075	Gas nozzle Φ 12mm ;喷嘴 Φ 12mm
2	ICU0003-08	140.0059	Contact tip Φ 0.8mmE-CU/M6x25 ;导电嘴 Φ 0.8mm/M6x25mm
3	ICZ0087	002.0009	Torch head 15 with fitting; 15AK 枪颈 (含配件)
3.1	IZH0662	002.0078	Gas diffuser 15AK;分流器 15AK
3.2	IFT0808	002.0058	Spring 15AK;弹簧 15AK
4	ICV6050		MIG Mini handle black;黑色迷你手柄 15AK
5	IHQ0070	185.0031	Trigger;焊枪用开关
6	ICN6760		Coaxial cable 3m;同轴电缆组 3m
7	IHJ0028		Rear Joint for 15AK ;球节 15AK
8	IHJ0715		Handle closing ring;手柄锁紧环
9	IHJ0703		Back box;后把套
10	IFT0063		Screw M4x6;螺丝 M4x6
11	IHJ0063		Adaptor nut ;锁紧螺母
12	ITB0059	501.2155	Euro central adaptor body/air cooling ;欧式中央接头/空冷
13	IZT0071	501.0082	Liner nut ;送丝管锁紧螺母
14	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m ;铜送丝管 Φ 2.0x4.0mm/0.35m
15	IIC0100	126.0005	Teflon liner Φ 4.0x1.5mm 3m Blue ;特氟龙送丝管 Φ 4.0x1.5mm/3m/蓝色
16	IIC0500	124.0011	Blue liner Φ 0.6-0.8mm 3m ;带绝缘层送丝管 Φ 0.6-0.8mm/3m/蓝色
17	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICT2050		MIG MINI 15 torch 3m euro adaptor;MIG 15AK/3m/焊枪15AK/3m弹性针/欧式迷你手柄
	ICT2056		MIG MINI 15 torch 4m euro adaptor;MIG 15AK/4m/焊枪15AK/4m弹性针/欧式迷你手柄
	ICT2057		MIG MINI 15 torch 5m euro adaptor;MIG 15AK/5m/焊枪15AK/5m弹性针/欧式迷你手柄

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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TORCH 15



Technical data		技术参数
Cooling 冷却方式		Gas Cooled 气冷
Duty cycle 60% 暂载率60%		180Amp CO ₂ ,150Amp MIX
Wire Size 焊丝直径		Φ 0.6-1.0mm



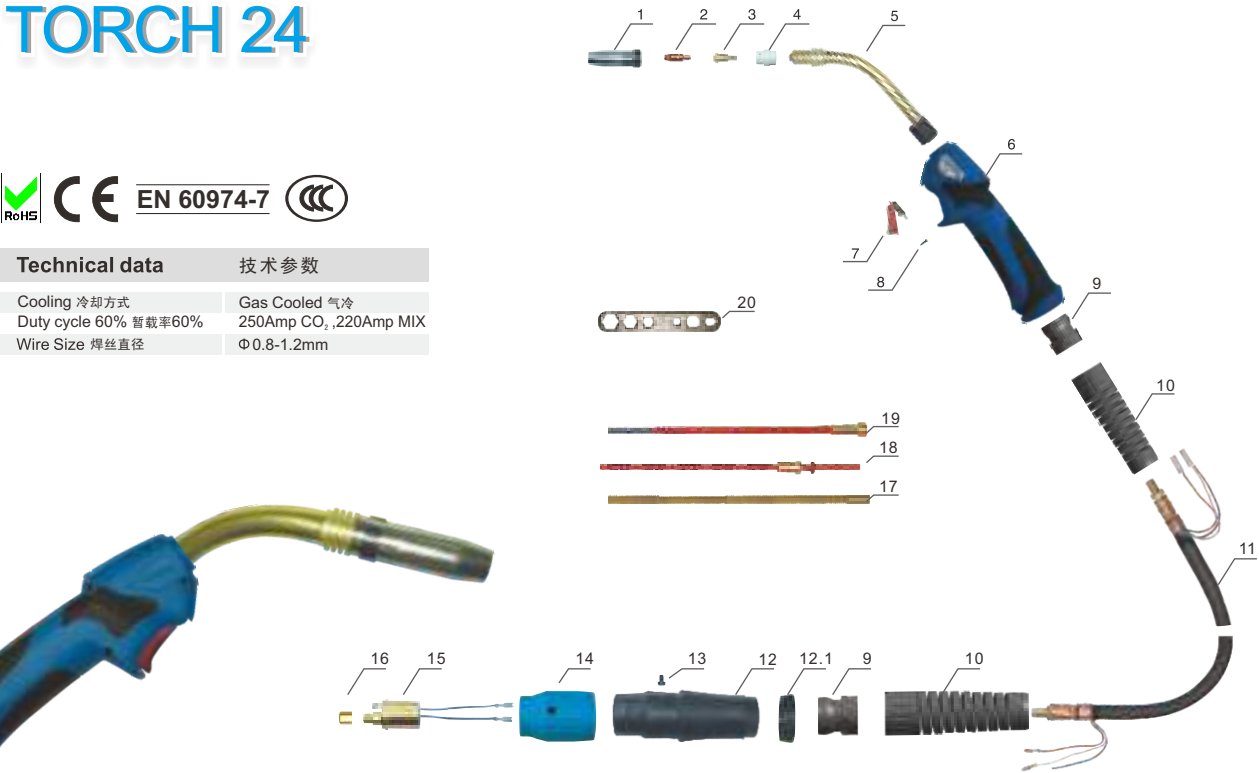
Position	Code	Ref.	Description
1	ICS0063	145.0075	Gas nozzle Φ 12mm ;喷嘴 Φ 12mm
2	ICU0003-08	140.0059	Contact tip Φ 0.8mmE-CU/M6x25 ;导电嘴 Φ 0.8mm/M6x25mm
3	ICZ0087	002.0009	Torch head 15 with fitting; 15AK 枪颈 (含配件)
3.1	IZH0662	002.0078	Gas diffuser 15AK;分流器 15AK
3.2	IFT0808		Spring 15AK;弹簧 15AK
4	IZH0667	400.0014	Hexagonal fitting;六角适配器
5	IHJ0030-01		Plastic Body;塑料适配器
6	ICV0890		MIG handle Blue/Grip; MIG手柄/蓝色
7	IHQ0070	185.0031	Trigger;焊枪用开关
8	IFT0874		Screw M3x10;螺丝 M3x10
9	IHJ0782		Joint for 15 ;电缆支撑用球节 15枪用
10	ICN0663	160.0065	Coaxial cable 3m;同轴电缆组 3m
11	IHJ0715		Housing for handle;手柄锁紧环
12	IHJ0703		Back box;后把套
13	IFT0063		Screw M4x6;螺丝 M4x6
14	IHJ0063		Adaptor nut ;焊枪锁紧螺母/塑料螺纹
15	ITB0059	501.2155	Euro central adaptor body/air cooling ;欧式中央接头/空冷
16	IZT0071	501.0082	Liner nut ;送丝管锁紧螺母
17	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m ;铜送丝管 Φ 2.0x4.0mm/0.35m
18	IIC0100	126.0005	Teflon liner Φ 4.0x1.5mm 3m Blue ;特氟龙送丝管 Φ 4.0x1.5mm/3m/蓝色
19	IIC0500	124.0011	Blue liner Φ 0.6-0.8mm 3m ;带绝缘层送丝管 Φ 0.6-0.8mm/3m/蓝色
20	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICT2098-36		MIG 15AK torch 3m euro adaptor /spring pins;焊枪15AK/3m/弹性针
	ICT2099-36		MIG 15AK torch 4m euro adaptor /spring pins;焊枪15AK/4m/弹性针
	ICT2095-36		MIG 15AK torch 5m euro adaptor/spring pins;焊枪15AK/5m/弹性针

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TORCH 24



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	250Amp CO ₂ , 220Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.2mm



Position	Code	Ref.	Description
1	ICS0806	145.0080	Gas nozzle Φ 12.5mm; 喷嘴 Φ 12.5mm
2	ICU0003-10	140. 0253	Contact tip Φ 1.0mmE-CU/M6x25; 导电嘴 Φ 1.0mm/M6x25mm
3	ICU0683	142.0003	Contact tip holder 24KD M6x26mm; 导电嘴座/24KD/M6x26mm
4	ICF0539		White ceramic gas diffuser 24KD; 白色陶瓷分流器 24KD
5	ICZ0630	012.0001	Torch head 24KD; 枪颈 24KD
6	ICV0890		MIG handle Blue/Grip; MIG手柄/蓝色
7	IHQ0070	185.0031	Trigger; 焊枪用开关
8	IFT0874		Screw M3x10; 螺丝 M3x10
9	IHJ0021		Joint for MIG handle; MIG手柄用球头
10	IFT0882		Spring for cable support; 电缆支撑弹簧
11	ICN0664		Coaxial cable 3m; 同轴电缆组 3m
12	IHJ0703		Back box; 后把套
12.1	IHJ0715		Housing for handle; 手柄锁紧环
13	IFT0063		Screw M4x6; 螺丝 M4x6
14	IHJ0072		Adaptor nut; 焊枪锁紧螺母/蓝色
15	ITB0059	501.2155	Euro central adaptor body/air cooling ; 欧式中央接头/空冷
16	IZT0071	501.0082	Liner nut ; 送丝管锁紧螺母
17	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m; 铜送丝管 Φ 2.0x4.0mm/0.35m
18	IIC0160	126.0021	Teflon liner Φ 2.0x4.0mm 3m Red; 特氟龙送丝管 Φ 2.0x4.0mm/3m/红色
19	IIC0560	124.0026	Red liner Φ 1.0-1.2mm 3m; 带绝缘层送丝管 Φ 1.0-1.2mm/3m/红色
20	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICT2698-36		MIG 24KD torch 3m euro adaptor /spring pins; 焊枪24KD/3m/弹性针
	ICT2699-36		MIG 24KD torch 4m euro adaptor /spring pins; 焊枪24KD/4m/弹性针
	ICT2695-36		MIG 24KD torch 5m euro adaptor /spring pins; 焊枪24KD/5m/弹性针

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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TORCH 25



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	230Amp CO ₂ , 200Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.2mm



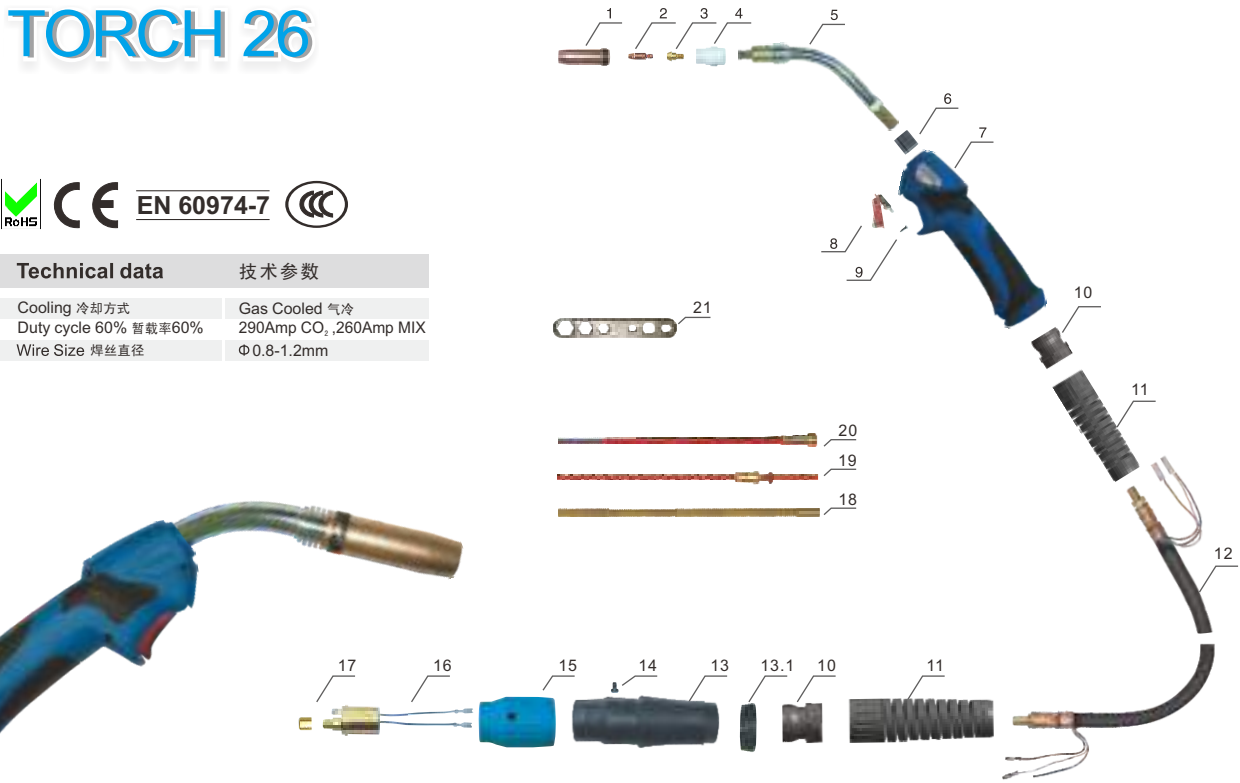
Position	Code	Ref.	Description
1	ICS0078	145.0100	Gas nozzle Φ 15mm; 喷嘴 Φ 15mm
2	ICU0004-10	140.0242	Contact tip Φ 1.0mmE-CU/M6x28; 导电嘴 Φ 1.0mm/M6x28mm
3	ICF0061	142.0001	Gas diffuser M6x35mm; 分流器 M6x35mm/25AK
4	ICZ0088	004.0012	Torch head 25AK; 枪颈 25AK
4.1	IFT0809	003.0013	Spring 25AK; 弹簧 25AK
5	IHJ0030-01	400.0044	Plastic Body; 塑料适配器
6	ICV0890		MIG handle Blue/Grip; MIG手柄/蓝色
7	IHQ0070	185.0031	Trigger; 焊枪用开关
8	IFT0874		Screw M3x10; 螺丝 M3x10
9	IHJ0021		Joint for MIG handle; MIG手柄用球头
10	IFT0882		Spring for cable support; 电缆支撑弹簧
11	ICN0664		Coaxial cable 3m; 同轴电缆组3m
12	IHJ0703		Back box; 后把套
12.1	IHJ0715		Housing for handle; 手柄锁紧环
13	IFT0063		Screw M4x6; 螺丝 M4x6
14	IHJ0072		Adaptor nut; 焊枪锁紧螺母/蓝色
15	ITB0059	501.2155	Euro central adaptor body/air cooling ; 欧式中央接头/空冷
16	IZT0071	501.0082	Liner nut ; 送丝管锁紧螺母
17	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m; 铜送丝管 Φ 2.0x4.0mm/0.35m
18	IIC0160	126.0021	Teflon liner Φ 2.0x4.0mm 3m Red; 特氟龙送丝管 Φ 2.0x4.0mm/3m/红色
19	IIC0560	124.0026	Red liner Φ 1.0-1.2mm 3m; 带绝缘层送丝管 Φ 1.0-1.2mm/3m/红色
20	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICT2798-36		MIG 25AK torch 3m euro adaptor /spring pins; 焊枪25AK/3m/弹性针
	ICT2799-36		MIG 25AK torch 4m euro adaptor /spring pins; 焊枪25AK/4m/弹性针
	ICT2795-36		MIG 25AK torch 5m euro adaptor /spring pins; 焊枪25AK/5m/弹性针

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TORCH 26



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	290Amp CO ₂ , 260Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.2mm



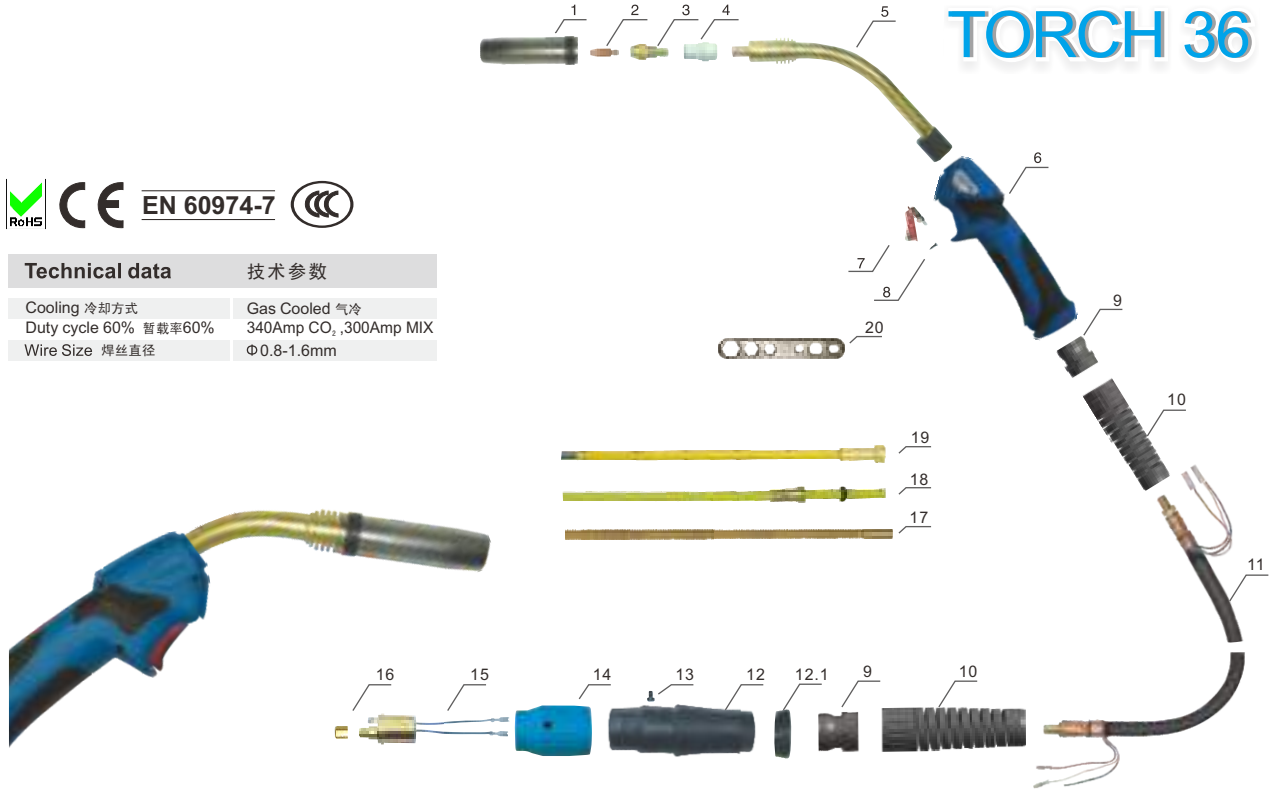
Position	Code	Ref.	Description
1	ICS0713	145.0085	Gas nozzle Φ 16mm ;喷嘴 Φ 16mm
2	ICU0004-10	140.0242	Contact tip Φ 1.0mmE-CU/M6x28mm ;导电嘴 1.0mm/M6x28mm
3	ICU0016	142.0007	Contact tip holder M6x22mm ;导电嘴座/M6x22mm
4	ICF0535	018.0141	White ceramic gas diffuser 26KD ;白色陶瓷分流器 26KD
5	ICZ0636	018.0001	Torch head 26KD ;枪颈 26KD
6	IHJ0030 -01	400.0044	Plastic Body ;塑料适配器
7	ICV0890		MIG handle Blue/Grip ;MIG手柄/蓝色
8	IHQ0070	185.0031	Trigger ;焊枪用开关
9	IFT0874		Screw M3x10 ;螺丝 M3x10
10	IHJ0021		Joint for MIG handle ;MIG手柄用球头
11	IFT0882		Spring for cable support ;电缆支撑弹簧
12	ICN0696	160.0239	Coaxial cable 3m ;同轴电缆组3m
13	IHJ0703		Back box ;后把套
13.1	IHJ0715		Housing for handle ;手柄锁紧环
14	IFT0063		Screw M4x6 ;螺丝 M4x6
15	IHJ0072		Adaptor nut ;焊枪锁紧螺母
16	ITB0059	501.2155	Euro central adaptor body/air cooling ;欧式中央接头/空冷
17	IZT0071	501.0082	Liner nut ;送丝管锁紧螺母
18	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m ;铜送丝管 Φ 2.0x4.0mm/0.35m
19	IIC0160	126.0021	Teflon liner Φ 2.0x4.0mm 3m Red ;特氟龙送丝管 Φ 2.0x4.0mm/3m/红色
20	IIC0560	124.0026	Red liner Φ 1.0-1.2mm 3m ;带绝缘层送丝管 Φ 1.0-1.2mm/3m/红色
21	ICG6000		Spanner for MIG torches ;MIG 焊枪扳手
Complete Torch			
	ICT2898-36		MIG 26KD torch 3m euro adaptor /spring pins ;焊枪26KD/3m/弹性针
	ICT2899-36		MIG 26KD torch 4m euro adaptor /spring pins ;焊枪26KD/4m/弹性针
	ICT2895-36		MIG 26KD torch 5m euro adaptor /spring pins ;焊枪26KD/5m/弹性针

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TORCH 36



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	340Amp CO ₂ , 300Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.6mm



Position	Code	Ref.	Description
1	ICS0072	145.0078	Gas nozzle Φ 16mm ;喷嘴 Φ 16mm
2	ICU0004-12	140.0379	Contact tip Φ 1.2mmE-CU/M6x28 ;导电嘴 Φ 1.2mm/M6x28mm
3	ICU0686	142.0011	Contact tip holder M6x32mm ;导电嘴座/M6x32mm
4	ICF0562	014.0023	White ceramic gas diffuser ;白色陶瓷分流器 36KD
5	ICZ0089	014.0006	Torch head 36KD ;枪颈 36KD
6	ICV0890		MIG handle Blue/Grip ;MIG手柄/蓝色
7	IHQ0070	185.0031	Trigger ;焊枪用开关
8	IFT0874		Screw M3x10 ;螺丝 M3x10
9	IHJ0021		Joint for MIG handle ;MIG手柄用球头
10	IFT0882		Spring for cable support ;电缆支撑弹簧
11	ICN0670	160.0364	Coaxial cable 3m ;同轴电缆组3m
12	IHJ0703		Back box ;后把套
12.1	IHJ0715		Housing for handle ;手柄锁紧环
13	IFT0063		Screw M4x6 ;螺丝 M4x6
14	IHJ0072		Adaptor nut ;焊枪锁紧螺母/蓝色
15	ITB0059		Euro central adaptor body/air cooling ;欧式中央接头/空冷
16	IZT0071		Liner nut ;送丝管锁紧螺母
17	IIC0226		Brass terminal Φ 3.0x4.5mm 0.35m ;铜送丝管 Φ 3.0x4.5mm/0.35m
18	IIC0210	126.0039	Teflon liner Φ 3.0x4.5mm 3m Yellow ;特氟龙管 Φ 3.0x4.5mm/3m/黄色
19	IIC0590	124.0041	Yellow liner Φ 1.2-1.6mm 3m ;带绝缘层送丝管 Φ 1.2-1.6mm/3m/黄色
20	ICG6000		Spanner for MIG torches ;MIG 焊枪扳手
Complete Torch			
	ICT2998-36		MIG 36KD torch 3m euro adaptor/spring pins ;焊枪36KD/3m/弹性针
	ICT2999-36		MIG 36KD torch 4m euro adaptor/spring pins ;焊枪36KD/4m/弹性针
	ICT2995-36		MIG 36KD torch 5m euro adaptor/spring pins ;焊枪36KD/5m/弹性针

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
注:关于注册商标、机器及配件的参考编号的注解, 请见封面内页 (公司简介)

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RoHS CE EN 60974-7 CCC

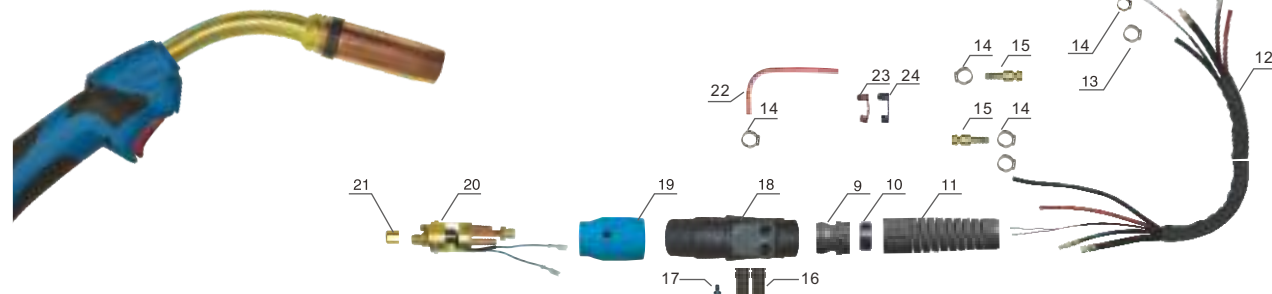
Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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TORCH 400/500



Technical data 技术参数400	
Cooling 冷却方式	Water Cooled 水冷
Duty cycle 100% 暂载率100%	400Amp CO ₂ , 350Amp MIX
Wire Size 焊丝直径	Φ0.8-1.2mm

Technical data 500 技术参数500	
Cooling 冷却方式	Water Cooled 水冷
Duty cycle 100% 暂载率100%	500Amp CO ₂ , 450Amp MIX
Wire Size 焊丝直径	Φ1.0-1.6mm



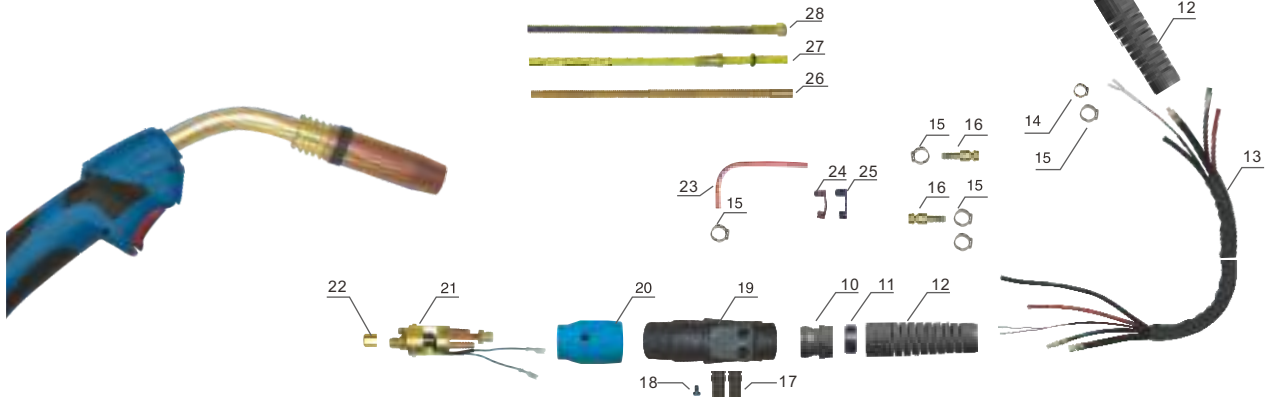
Position	Code	Ref.	Description
1	ICS0713	145.0085	Gas nozzle Φ 16mm; 喷嘴 Φ 16mm
2	ICU0005-12	140.0442	Contact tip Φ 1.2mmE-CU/M8x30; 导电嘴 Φ 1.2mm/M8x30mm
3	ICF0524	030.0190	White ceramic gas diffuser; 白色陶瓷分流器 401D-501D
4	ICF0021	142.0022	Contact tip holder M8x25mm; 导电嘴座/M8x25mm
5			Torch head; 枪颈
5.1	ICI0055	034.0001	Torch head 501D; 枪颈 501D
5.2	ICI0059	033.0001	Torch head 401D; 枪颈 401D
6	ICV0890		MIG handle Blue/Grip; MIG手柄/蓝色
7	IHQ0070	185.0031	Trigger; 焊枪用开关
8	IFT0874		Screw M3x10; 螺丝 M3x10
9	IHJ0021		Joint for MIG handle; MIG手柄用球头
10-1	IHJ0852		HOUSING RING/BIG/INSIDE; 锁紧内环/大
10-2	IHJ0855		HOUSING FOR PLASMA BACK BOX/BIG; 等离子后把套用锁紧环/大
11	IFT0822		Spring for cable support; 电缆支撑弹簧
12	ICD0067		Cable assenbly 3m 401D-501D; 水冷电缆组 3m/401D-501D
13	IFT0737	173.0001	Clamp Φ 9.5; 卡箍 Φ 9.5
14	IFT0734	171.0002	Clamp Φ 8.7; 卡箍 Φ 8.7
15	IZT8070	501.0114	Quick connector water Φ 6mm; 水冷快速插头 Φ 6mm
16	IHJ0764		Hose support for water cooled rear box; 水冷枪后把套用水管支柱
17	IFT0063		Screw M4x6; 螺丝 M4x6
18	IHJ0763		Back box for water cooled; 水冷枪后把套
19	IHJ0072		Adaptor nut/Blue; 焊枪锁紧螺母/蓝色
20	ITB0057	501.2156	Euro central adaptor body/water cooling; 欧式水冷中央接头/水冷
21	IZT0071	501.0082	Liner nut; 送丝管锁紧螺母
22	IKH0605		Output water tube M5x8mm 0.8m red; EPDM 编织管 M5x8mm 0.8m/红色
23	IHJ0306		Plastic support for water cooling connector /Red; 水堵/红色
24	IHJ0308		Plastic support for water cooling connector /Blue; 水堵/蓝色
25	IIC0226		Brass terminal Φ 3.0x4.5mm 0.35m; 铜送丝管 Φ 3.0x4.5mm/0.35m
26	IIC0210	126.0039	Teflon liner Φ 3.0x4.5mm 3m Yellow; 特氟龙管 Φ 3.0x4.5mm/3m/黄色
27	IIC0580	122.0056	Steel liner Φ 1.2-1.6mm 3m; 钢送丝管 Φ 1.2-1.6mm/3m
28	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
29	IZH6723	030.0019	Insulator 401D-501D; 绝缘垫片 401D-501D
Complete Torch			
	ICH2298-36		MIG 401D torch 3m euro adaptor/spring pins; 焊枪401D/3m/弹性针
	MIG 401D torch 4m euro adaptor/spring pins; 焊枪401D/4m/弹性针		
	ICH2295-36		MIG 401D torch 5m euro adaptor/spring pins; 焊枪401D/5m/弹性针
	ICH2398-36		MIG 501D torch 3m euro adaptor/spring pins; 焊枪501D/3m/弹性针
	ICH2399-36		MIG 501D torch 4m euro adaptor/spring pins; 焊枪501D/4m/弹性针
	ICH2395-36		MIG 501D torch 5m euro adaptor/spring pins; 焊枪501D/5m/弹性针

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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TORCH 5000



Technical data 技术参数	
Cooling 冷却方式	Water Cooled 水冷
Duty cycle 100% 暂载率100%	500Amp CO ₂ , 450Amp MIX
Wire Size 焊丝直径	Φ0.8-1.6mm



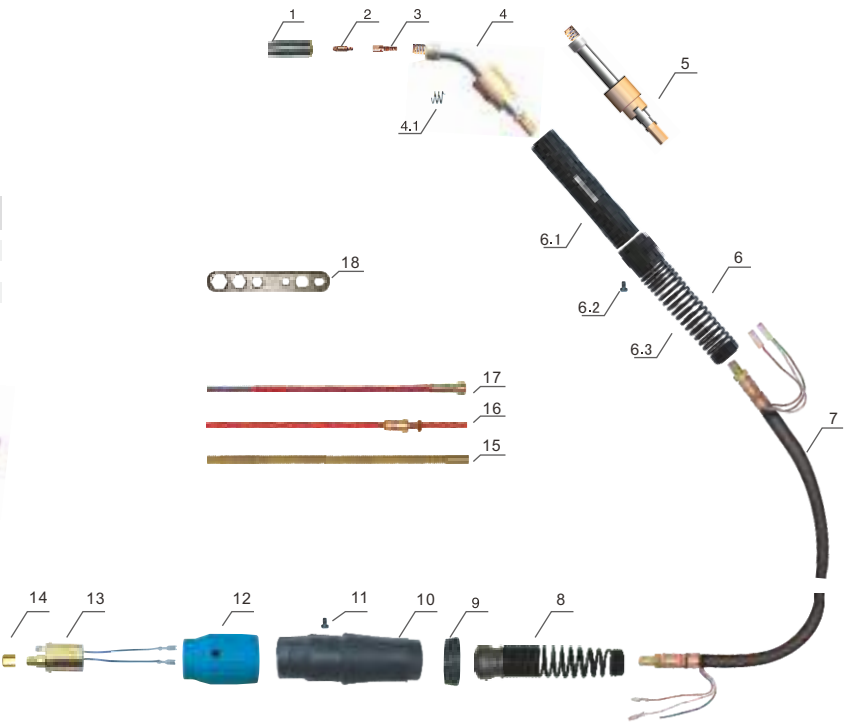
Position	Code	Ref.	Description
1	ICS0720		Gas nozzle Φ 16mm; 喷嘴 Φ 16mm
2	ICU0807-82		Contact tip Φ 1.2mmE-CU/M10x40; 导电嘴 Φ 1.2mm/M10x40mm
3	ICF0532	42.0100.1007	White ceramic gas diffuser; 白色陶瓷分流器
4	ICF0003	42.0001.5122	Gas Diffuser; 分流器
5	IZH1235	42.0100.1016	Insulator ring; 绝缘环 5000
6	ICI0053		Torch head 5000; 枪颈 5000
7	ICV0890		MIG handle Blue/Grip; MIG手柄/蓝色
8	IHQ0070	185.0031	Trigger; 焊枪用开关
9	IFT0874		Screw M3x10; 螺丝 M3x10
10	IHJ0021		Joint for MIG handle; MIG手柄用球头
11-1	IHJ0852		HOUSING RING/BIG/INSIDE; 锁紧内环/大
11-2	IHJ0855		HOUSING FOR PLASMA BACK BOX/BIG; 等离子后把套用锁紧环/大
12	IFT0822		Spring for cable support; 电缆支撑弹簧
13	ICD0067		Cable assenbly 3m 401D-501D; 水冷电缆组 3m/401D-501D
14	IFT0737	173.0001	Clamp Φ 9.5; 卡箍 Φ 9.5
15	IFT0734	171.0002	Clamp Φ 8.7; 卡箍 Φ 8.7
16	IZT8070	501.0114	Quick connector water Φ 6mm; 水冷快速插头 Φ 6mm
17	IHJ0764		Hose support for water cooled rear box; 水冷枪后把套用水管支柱
18	IFT0063		Screw M4x6; 螺丝 M4x6
19	IHJ0763		Back box for water cooled; 水冷枪后把套
20	IHJ0072		Adaptor nut/Blue; 焊枪锁紧螺母/蓝色
21	ITB0057	501.2156	Euro central adaptor body/water cooling; 欧式水冷中央接头/水冷
22	IZT0071	501.0082	Liner nut; 送丝管锁紧螺母
23	IKH0605		Output water tube M5x8mm 0.8m red; EPDM 编织管 M5x8mm 0.8m/红色
24	IHJ0306		Plastic support for water cooling connector Red水堵/红色
25	IHJ0308		Plastic support for water cooling connector Blue水堵/蓝色
26	IIC0226		Brass terminal Φ 3.0x4.5mm 0.35m; 铜送丝管 Φ 3.0x4.5mm/0.35m
27	IIC0210	126.0039	Teflon liner Φ 3.0x4.5mm 3m Yellow; 特氟龙管 Φ 3.0x4.5mm/3m/黄色
28	IIC0580	122.0056	Steel liner Φ 1.2-1.6mm 3m; 钢送丝管 Φ 1.2-1.6mm/3m
29	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICH2338-36		MIG 5000 torch 3m euro adaptor/spring pins; 焊枪5000/3m/弹性针
	ICH2339-36		MIG 5000 torch 4m euro adaptor/spring pins; 焊枪5000/4m/弹性针
	ICH2335-36		MIG 5000 torch 5m euro adaptor/spring pins; 焊枪5000/5m/弹性针

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AUTO MIG 25



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	230Amp CO ₂ , 200Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.2mm

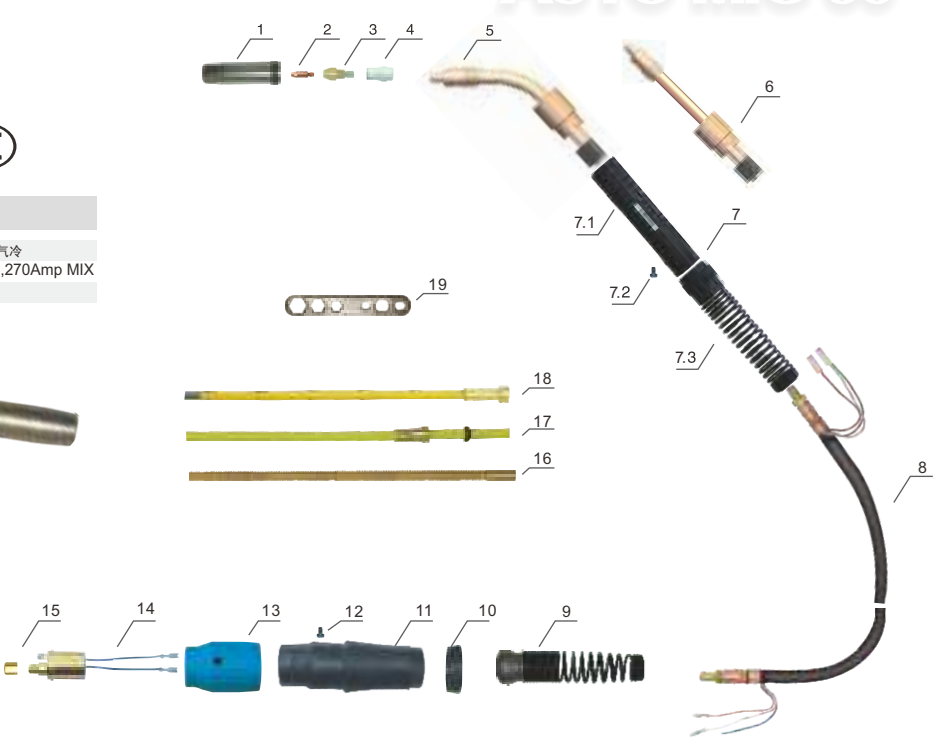


Position	Code	Ref.	Description
1	ICS0078	145.0100	Gas nozzle Φ 15mm; 喷嘴 Φ 15mm
2	ICU0004-10	140.0242	Contact tip Φ 1.0mmE-CU/M6x28; 导电嘴 Φ 1.0mm/M6x28mm
3	ICF0061	142.0001	Gas Diffuser M6x35; 分流器 M6x35 25AK
4	ICZ0780		Torch head auto 25AK 45°; 自动枪头 25AK 45°
4.1	IFT0809	003.0013	spring 25AK; 弹簧 25AK
5	ICZ0786		Torch head auto 25AK 0°; 自动枪头 25AK 0°
6	ICV0671		Handle for auto MIG torch; 手柄套件MIG自动枪颈用
6.1	ICV0675		Handle for auto MIG torch; 手柄MIG自动枪颈用
6.2	IFT0069		Screw M4x8; 螺丝 M4x8
6.3	IFT0898		Spring for cable support; 电缆支撑弹簧
7	ICN0664		Coaxial cable 3m; 同轴电缆组/3m
8	IZH0864		Joint with spring; 带弹簧球节
9	IHJ0715		Handle closing ring; 手柄锁紧环
10	IHJ0703		Back box; 后把套
11	IFT0063		Screw M4x6; 螺丝 M4x6
12	IHJ0072		Adaptor nut/Blue; 焊枪锁紧螺母/蓝色
13	ITB0059	501.2155	Euro central adaptor body/air cooling; 欧式中央接头/空冷
14	IZT0071	501.0082	Liner nut; 送丝管锁紧螺母
15	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m; 铜送丝管 Φ 2.0x4.0mm/0.35m
16	IIC0160	126.0021	Teflon liner Φ 2.0x4.0mm 3m Red; 特氟龙管 Φ 2.0x4.0mm/3m/红色
17	IIC0560	124.0026	Red liner Φ 1.0-1.2mm 3m; 带绝缘层送丝管 Φ 1.0-1.2mm/3m/红色
18	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICT0515		Torch auto MIG25AK 0° 3m euro adaptor/spring pins; 自动焊枪25AK/0°/3m/弹性针
	ICT0517		Torch auto MIG25AK 45° 3m euro adaptor/spring pins; 自动焊枪25AK/45°/3m/弹性针

AUTO MIG 36



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	300Amp CO ₂ , 270Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.6mm

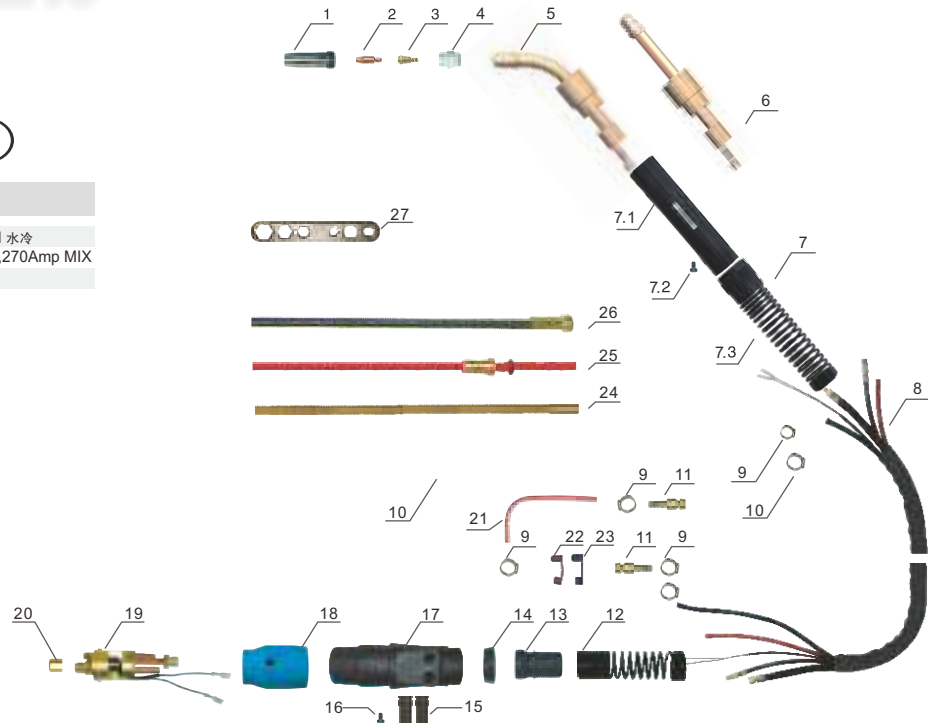


Position	Code	Ref.	Description
1	ICS0072	145.0078	Gas nozzle Φ 16mm; 喷嘴 Φ 16mm 36KD
2	ICU0004-12	140.0379	Contact tip Φ 1.2mmE-CU/M6x28; 导电嘴 Φ 1.2mm/M6x28mm
3	ICU0686	142.0011	Contact tip holder M6x32mm; 导电嘴座36KD/M6x32mm
4	ICF0562	014.0023	White ceramic gas diffuser; 白色陶瓷分流器 36KD
5	ICZ0022		Torch head auto 36KD 45°; 自动枪头 36KD 45°
6	ICZ0023		Torch head auto 36KD 0°; 自动枪头 36KD 0°
7	ICV0671		Handle for auto MIG torch; MIG自动枪颈用手柄套件
7.1	ICV0675		Handle for auto MIG torch; 手柄MIG自动枪颈用
7.2	IFT0069		Screw M4x8; 螺丝 M4x8
7.3	IFT0898		Spring for cable support; 电缆支撑弹簧
8	ICN0670	160.0364	Coaxial cable 3m; 同轴电缆组/3m
9	IHJ0777		Joint for MIG handle; MIG 手柄用球头
10	IHJ0715		Handle closing ring; 手柄锁紧环
11	IHJ0703		Back box; 后把套
12	IFT0063		Screw M4x6; 螺丝 M4x6
13	IHJ0072		Adaptor nut/Blue; 焊枪锁紧螺母/蓝色
14	ITB0059	501.2155	Euro central adaptor body/air cooling; 欧式中央接头/空冷
15	IZT0071	501.0082	Liner nut; 送丝管锁紧螺母
16	IIC0226		Brass terminal Φ 3.0x4.5mm 0.35m; 铜送丝管 Φ 3.0x4.5mm/0.35m
17	IIC0210	126.0039	Teflon liner Φ 3.0x4.5mm 3m Yellow; 特氟龙管 Φ 3.0x4.5mm/3m/黄色
18	IIC0590	124.0041	Yellow liner Φ 1.2-1.6mm 3m; 带绝缘层送丝管 Φ 1.2-1.6mm/3m/黄色
19	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICT0522		Torch auto MIG36KD 0° 3m euro adaptor/spring pins; 自动焊枪36KD/0°/3m/弹性针
	ICT0529		Torch auto MIG36KD 45° 3m euro adaptor/spring pins; 自动焊枪36KD/45°/3m/弹性针

AUTO MIG 240



Technical data	技术参数
Cooling 冷却方式	Water Cooled 水冷
Duty cycle 100% 暂载率100%	300Amp CO ₂ , 270Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.2mm



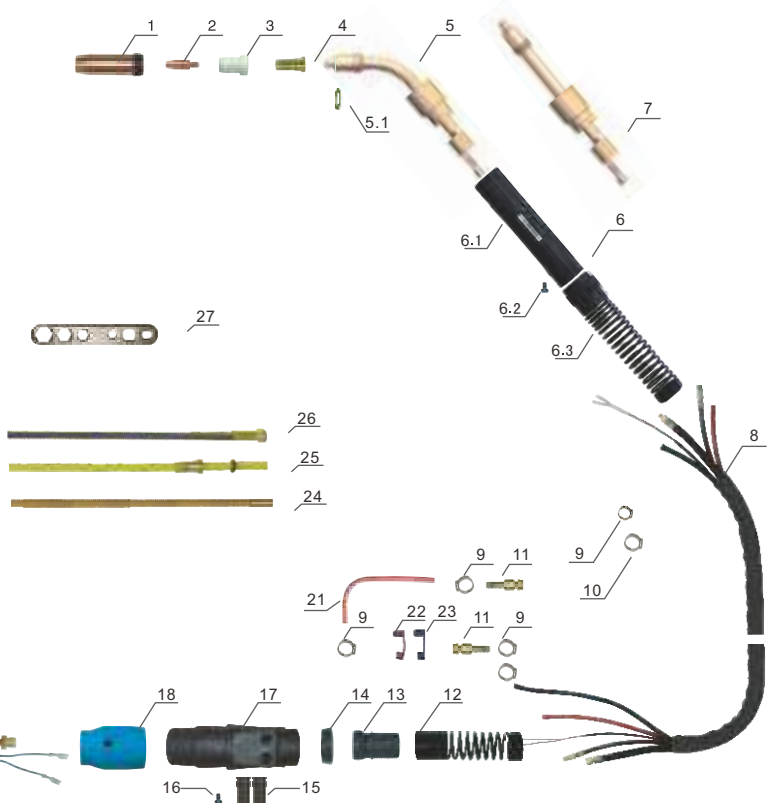
Position	Code	Ref.	Description
1	ICS0806	145.0080	Gas nozzle Φ 12.5mm; 喷嘴Φ 12.5mm
2	ICU0003-10	140.0253	Contact tip Φ 1.0mmE-CU/M6x25; 导电嘴Φ 1.0mm/M6x25mm
3	ICU0683	142.0003	Contact tip holder M6x26mm; 导电嘴座24KD/M6x26mm
4	ICF0539		White ceramic gas diffuser; 白色陶瓷分流器 24KD
5	ICI0036		Torch Head auto 240 45°; 自动枪颈 240 45°
6	ICI0037		Torch head auto 240 0°; 自动枪颈 240 0°
7	ICV0671		Spring cable support for torch auto; 自动枪用电缆支撑用弹簧
7.1	ICV0675		Handle for auto MIG torch; 手柄MIG自动枪颈用
7.2	IFT0069		Screw M4x8; 螺丝 M4x8
7.3	IFT0898		Spring for cable support; 电缆支撑弹簧
8	ICD0067		Cable assenbly 3m 401D-501D; 水冷电缆组 3m 401D-501D
9	IFT0734	171.0002	Clamp Φ 8.7; 卡箍Φ 8.7
10	IFT0737	173.0001	Clamp Φ 9.5; 卡箍Φ 9.5
11	IZT8070	501.0114	Quick connector water Φ 6; 水冷快速插头Φ 6mm
12	IFT0870		Spring cable support 401D-501D; 电缆支撑用弹簧 401D-501D
13	IHJ0777		Joint for MIG handle; MIG 手柄用球头
14	IHJ0715		Handle closing ring; 手柄锁紧环
15	IHJ0764		Hose support for water cooled rear box; 水冷枪后把套用水管支柱
16	IFT0063		Screw M4x6; 螺丝 M4x6
17	IHJ0763		Back box for water cooled; 水冷枪后把套
18	IHJ0072		Adaptor nut/Blue; 焊枪锁紧螺母/蓝色
19	ITB0057	501.2156	Euro central adaptor body/water cooling; 欧式水冷中央接头/水冷
20	IZT0071	501.0082	Liner nut; 送丝管锁紧螺母
21	IKH0605		Output water tube M5x8mm 0.8m red; EPDM 编织管 M5x8mm 0.8m/红色
22	IHJ0306		Plastic support for water cooling connector /red; 水堵/红色
23	IHJ0308		Plastic support for water cooling connector /blue; 水堵/蓝色
24	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m; 铜送丝管Φ 2.0x4.0mm/0.35m
25	IIC0160	126.0005	Teflon liner Φ 2.0x4.0mm 3m Red; 特氟龙管Φ 2.0x4.0mm/3m/红色
26	IIC0571	122.0031	Steel liner Φ 1.0-1.2mm 3m; 钢送丝管Φ 1.0-1.2mm/3m
27	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICH0179		Torch autoMIG240 0° 3m euro adaptor/spring pins; 自动焊枪240 0°/3m/弹性针
	ICH0176		Torch autoMIG240 45° 3m euro adaptor/spring pins; 自动焊枪240 45°/3m/弹性针

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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AUTO MIG 500



Technical data	技术参数
Cooling 冷却方式	Water Cooled 水冷
Duty cycle 100% 暂载率100%	500Amp CO ₂ , 450Amp MIX
Wire Size 焊丝直径	Φ 1.0-1.6mm



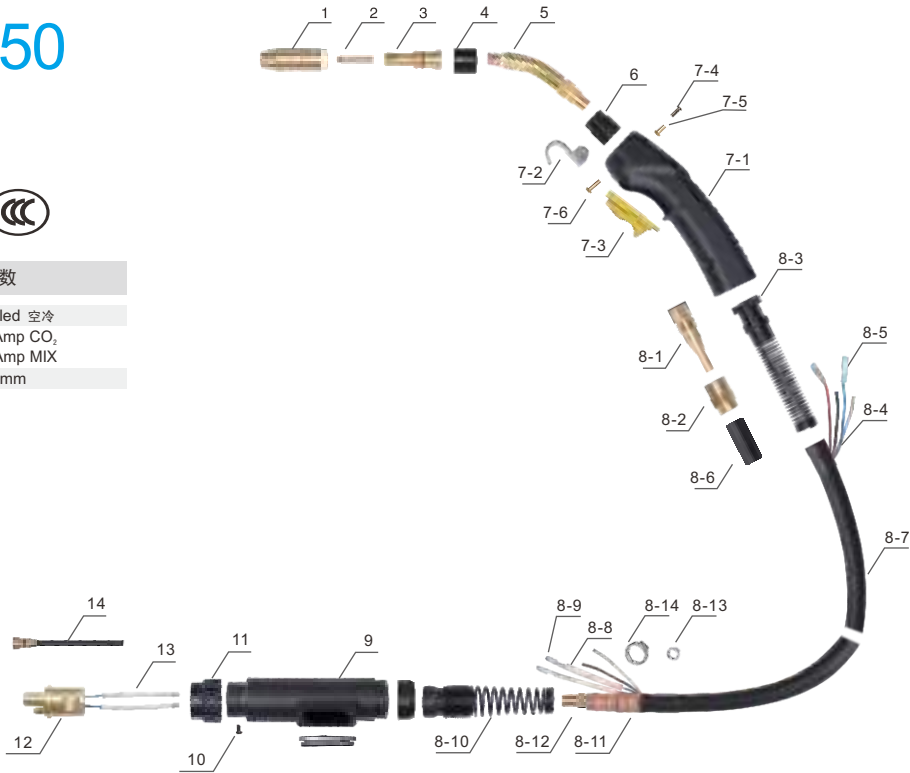
Position	Code	Ref.	Description
1	ICS0713	145.0085	Gas nozzle Φ 16mm; 喷嘴Φ 16mm 401D-501D
2	ICU0005-12	140.0442	Contact tip Φ 1.2mmE-CU/M8x30; 导电嘴Φ 1.2mm/M8x30mm
3	ICF0524	030.0190	White ceramic gas diffuser; 白色陶瓷分流器 401D-501D
4	ICF0021	142.0022	Contact tip holder M8x25mm; 导电嘴座 M8x25mm 401D-501D
5	ICI0016		Torch Head auto 501D 45°; 自动枪颈 501D 45°
5.1	IZH6723	030.0019	Insulator 401D-501D; 绝缘垫片 401D-501D
6	ICV0671		Handle for auto MIG torch; MIG自动枪颈用手柄
6.1	ICV0675		Handle for auto MIG torch; 手柄MIG自动枪颈用
6.2	IFT0069		Screw M4x8; 螺丝 M4x8
6.3	IFT0898		Spring for cable support; 电缆支撑弹簧
7	ICI0017		Torch Head auto 501D 0°; 自动枪颈 501D 0°
8	ICD0067		Cable assenbly 3m 401D-501D; 水冷电缆组 3m 401D-501D
9	IFT0734	171.0002	Clamp Φ 8.7; 卡箍Φ 8.7
10	IFT0737	173.0001	Clamp Φ 9.5; 卡箍Φ 9.5
11	IZT8070	501.0114	Quick connector water Φ 6mm; 水冷快速插头Φ 6mm
12	IFT0870		Spring cable support 401D-501D; 电缆支撑用弹簧 401D-501D
13	IHJ0777		Joint for MIG handle; MIG 手柄用球头
14	IHJ0715		Handle closing ring; 手柄锁紧环
15	IHJ0764		Hose support for water cooled rear box; 水冷枪后把套用水管支柱
16	IFT0063		Screw M4x6; 螺丝 M4x6
17	IHJ0763		Back box for water cooled; 水冷枪后把套
18	IHJ0072		Adaptor nut; 焊枪锁紧螺母/蓝色
19	ITB0057	501.2156	Euro central adaptor body/water cooling; 欧式水冷中央接头/水冷
20	IZT0071	501.0082	Liner nut; 送丝管锁紧螺母
21	IKH0605		Output water tube M5x8mm 0.8m red; EPDM 编织管 M5x8mm 0.8m/红色
22	IHJ0306		Plastic support for water cooling connector /red; 水堵/红色
23	IHJ0308		Plastic support for water cooling connector/ blue; 水堵/蓝色
24	IIC0226		Brass terminal Φ 3.0x4.5mm 0.35m; 铜送丝管Φ 3.0x4.5mm/0.35m
25	IIC0210	126.0039	Teflon liner Φ 3.0x4.5mm 3m Yellow; 特氟龙管Φ 3.0x4.5mm/3m/黄色
26	IIC0580	122.0056	Steel liner Φ 1.2-1.6mm 3m; 钢送丝管Φ 1.2-1.6mm/3m
27	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
Complete Torch			
	ICH0515		Torch auto MIG501D 0°3m euro adaptor/spring pins; 自动焊枪501D 0°/3m/弹性针
	ICH0511		Torch auto MIG501D 0°4m euro adaptor/spring pins; 自动焊枪501D 0°/4m/弹性针
	ICH0512		Torch auto MIG501D 0°5m euro adaptor/spring pins; 自动焊枪501D 0°/5m/弹性针
	ICH0517		Torch auto MIG501D 45°3m euro adaptor/spring pins; 自动焊枪501D 45°/3m/弹性针
	ICH0518		Torch auto MIG501D 45°4m euro adaptor/spring pins; 自动焊枪501D 45°/4m/弹性针
	ICH0519		Torch auto MIG501D 45°5m euro adaptor/spring pins; 自动焊枪501D 45°/5m/弹性针

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BND 300/350



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 空冷
Duty cycle 60% 暂载率60%	300/350Amp CO ₂ 250/300Amp MIX
Wire Size 焊丝直径	Φ0.6-1.6mm



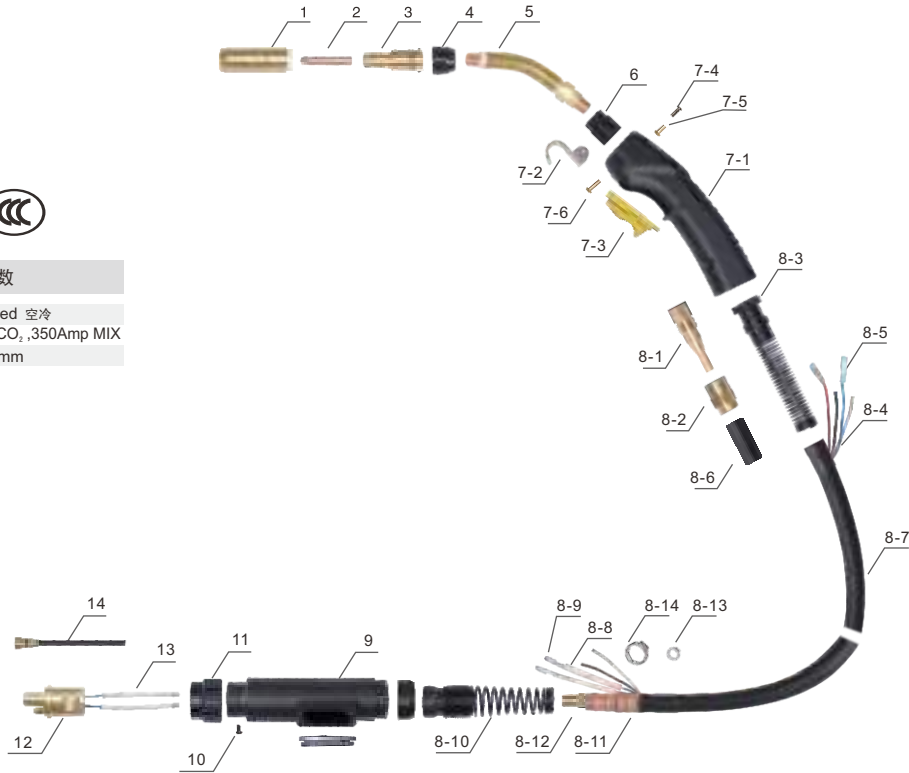
Position	Code	Ref.	Description
1	ICS0965	4392	NOZZLE D.12,5 BRASS BD 4392;喷嘴 D.12,5 黄铜 BD4392
2	ICU0765-16	7491	CONTACT TIP D.1,6 BD SERIE 74;导电嘴 D.1,6 BD 74系列
3	ICF0660	4335	DIFFUSER BD 4335;分流器 BD 4335
4	IHJ0045	4323R	INSULATOR TORCHBODY BERNARD;枪颈绝缘圈 BERNARD
5	ICZ0715	QT2-45	TORCHHEAD/QT2/45DEGREE ; 枪颈/QT2/45度
6	IHJ0036	4780	NECK INSULATOR 4780;枪颈绝缘套 4780
7-1	ICV0053		HANDLE/BLACK/BND;手柄/黑色/BND
7-2	IFT0972		HOOK/BND;挂钩/BND
7-3	IHQ0019	5662	TRIGGER FOR BND/5662/YELLOW;BND枪用开关/5662/黄色
7-4	IFT0616		SCRWE M3.5x0.6-10;螺丝 M3.5x0.6-10
7-5	IFT0656		NUT M3.5x0.6-11 CH6.3/NICKEL PLATING;镀镍螺母 M3.5x0.6-11 CH6.3
7-6	IFT0650-01		NUT M3.5x0.6-15 CH6.3/NICKEL PLATING;镀镍螺母 M3.5x0.6-15 CH6.3
8	ICN0126		COAXIAL CABLE 4.6M/4WIRES;同轴电缆组/4.6米/4芯控制线
8-1	ITY6700	4213B	Back Fitting Cable BD4213B;电缆接头 BD4213B
8-2	IFT0930		MUT/BND;螺母/BND
8-3	IFT0839		CABLE SUPPOR SPRING/BERNARD300-400;电缆支撑用弹簧/BERNARD300-400
8-4	IHQ0700		Female Trigger Wire Connector;开关控制线接插件(母)
8-5	IHQ0708		INSULATOR FOR CONNECTOR;接插件(母)用塑料绝缘套管
8-6	ICK0876		Heat shrink tubing : 热缩管Φ25mm/米
8-7	ICN0376		COAXIAL CABLE 4.6M/4WIRES;同轴电缆/4.6米/4芯控制线
8-8	IHQ0090		INSULATOR TUBE/Φ3 M;黄蜡管/Φ30mm/米
8-9	IHQ0740		Preinsulated Male Cylindrical Plug;圆柱状控制线接插件(公)
8-10	IZH0864		Joint With Spring;带弹簧球节
8-11	ISG0977		Rings For Cable Clamping D19,3X21,3X42;电缆压接用铜圈 D19,3X21,3X42
8-12	ITY0690		BACK FITTING CABLE/BND;电缆接头/BND
8-13	IFT0739		Clamp Φ11,5mm;卡箍 Φ11.5mm
8-14	IFT0720		Clamp Φ20mm;卡箍 Φ20mm
9	IHJ0713		BACK BOX FOR AIR COOLING;空冷枪后把套
10	IFT0063		SCREW M4X6 UNI 6107;螺丝 M4X6 UNI 6107
11	IHJ0078		Gun Plug Nut/BINZEL TYPE/BRASS SCREW;焊枪锁紧螺母/BINZEL式/铜螺母
12	ITB0035		ASSEMBLY OF EURO CENTRE ADAPTOR/BND;欧式中央插头组件/BND
13	IHQ0050		INSULATOR TUBE/Φ5 M;黄蜡管/Φ5 米
14	IIC0095	44215	Liner 4,5 m - 1,2-1,6 mm.(44215);铜送丝管 4,5 m - 1,2-1,6 mm(44215)
Complete Torch	ICT5770		TORCH BND300-350/3.6M/EURO ADAPTOR;焊枪 BND300-350/3.6M/欧式接口
	ICT5776		TORCH BND300-350/4.6M/EURO ADAPTOR;焊枪 BND300-350/4.6M/欧式接口

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BND 400



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 空冷
Duty cycle 60% 暂载率60%	400Amp CO ₂ ,350Amp MIX
Wire Size 焊丝直径	Φ0.9-1.6mm



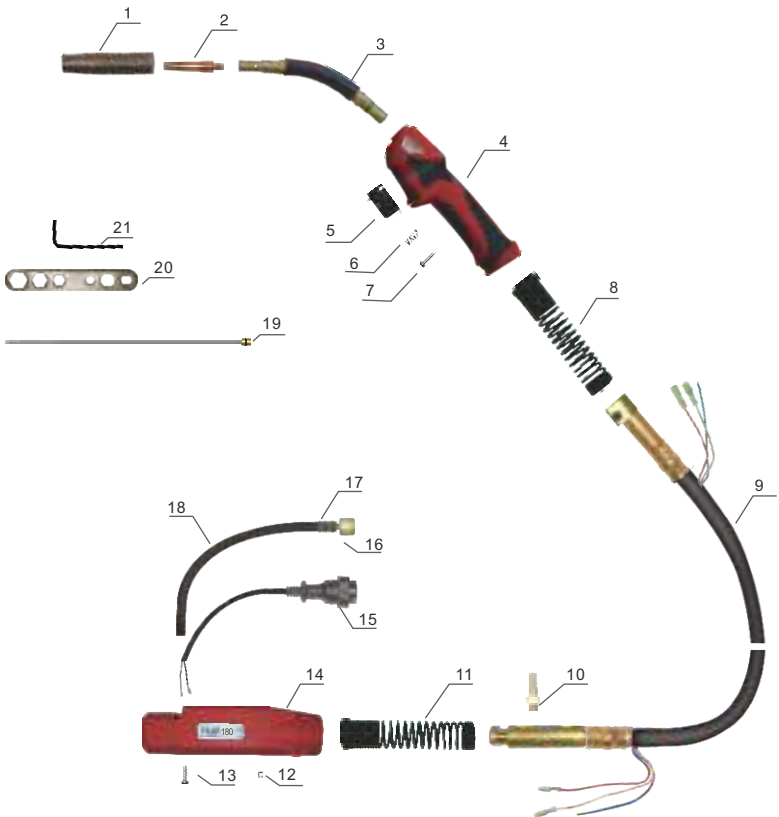
Position	Code	Ref.	Description
1	ICS0970	4491	NOZZLE D.19 BRASS BD4491;喷嘴 D. 19 黄铜 BD4491
2	ICU0769-16	1591	CONTACT TIP D.1,6 BD SERIE 74;导电嘴 D.1,6 BD 15系列
3	ICF0667	4635	DIFFUSER GASBD 4635;分流器 BD 4635
4	IHJ0042	4423	NOZZLE INSULATORY/BERNARD/4423;喷嘴绝缘件/BERNARD/4423
5	ICZ0710	4790	TORCHHEAD/4790;枪颈/BND400/4790
6	IHJ0036	4780	NECK INSULATOR 4780;枪颈绝缘套 4780
7-1	ICV0053		HANDLE/BLACK/BND;手柄/黑色/BND
7-2	IFT0972		HOOK/BND;挂钩/BND
7-3	IHQ0019	5662	TRIGGER FOR BND/5662/YELLOW;BND枪用开关/5662/黄色
7-4	IFT0616		SCRWE M3.5x0.6-10;螺丝 M3.5x0.6-10
7-5	IFT0656		NUT M3.5x0.6-11 CH6.3/NICKEL PLATING;镀镍螺母 M3.5x0.6-11 CH6.3
7-6	IFT0650-01		NUT M3.5x0.6-15 CH6.3/NICKEL PLATING;镀镍螺母 M3.5x0.6-15 CH6.3
8	ICN0136		COAXIAL CABLE 4.6M/4WIRES;同轴电缆组/4.6米/4芯控制线
8-1	ITY6700	4213B	Back Fitting Cable BD4213B;电缆接头 BD4213B
8-2	IFT0937		MUT/BND;螺母/BND
8-3	IFT0839		CABLE SUPPOR SPRING/BERNARD300-400;电缆支撑用弹簧/BERNARD300-400
8-4	IHQ0700		Female Trigger Wire Connector;开关控制线接插件(母)
8-5	IHQ0708		INSULATOR FOR CONNECTOR;接插件(母)用塑料绝缘套管
8-6	ICK0876		Heat shrink tubing : 热缩管Φ25mm/米
8-7	ICN0956		COAXIAL CABLE 4.6M/4WIRES;同轴电缆/4.6米/4芯控制线
8-8	IHQ0090		INSULATOR TUBE/Φ3 M;黄蜡管/Φ30mm/米
8-9	IHQ0740		Preinsulated Male Cylindrical Plug;圆柱状控制线接插件(公)
8-10	IZH0864		Joint With Spring;带弹簧球节
8-11	ISG0977		Rings For Cable Clamping D19,3X21,3X42;电缆压接用铜圈 D19,3X21,3X42
8-12	ITY0690		BACK FITTING CABLE/BND;电缆接头/BND
8-13	IFT0739		Clamp Φ11,5mm;卡箍 Φ11.5mm
8-14	IFT0720		Clamp Φ20mm;卡箍 Φ20mm
9	IHJ0713		BACK BOX FOR AIR COOLING;空冷枪后把套
10	IFT0063		SCREW M4X6 UNI 6107;螺丝 M4X6 UNI 6107
11	IHJ0078		Gun Plug Nut/BINZEL TYPE/BRASS SCREW;焊枪锁紧螺母/BINZEL式/铜螺母
12	ITB0035		ASSEMBLY OF EURO CENTRE ADAPTOR/BND;欧式中央插头组件/BND
13	IHQ0050		INSULATOR TUBE/Φ5 M;黄蜡管/Φ5 米
14	IIC0095	44215	Liner 4,5 m - 1,2-1,6 mm.(44215);铜送丝管 4,5 m - 1,2-1,6 mm(44215)
Complete Torch	ICT5780		TORCH BND400/3.6M/EURO ADAPTOR;焊枪 BND400/3. 6M/欧式接口
	ICT5786		TORCH BND400/4.6M/EURO ADAPTOR;焊枪 BND400/4. 6M/欧式接口

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TORCH P180



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	200Amp CO ₂ , 160Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.2mm



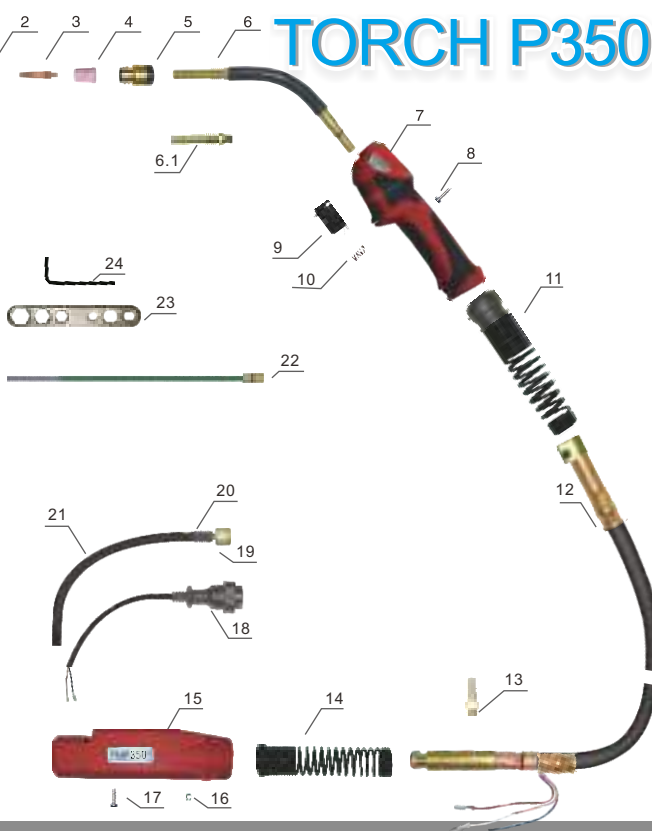
Position	Code	Ref.	Description
1	ICS0456		Nozzle PAN 180;喷嘴/日式180
2	ICU0746-10		Contact tip Φ 1.0 M6x45;导电嘴 Φ 1.0 M6x45
3	ICZ0740		Torch head PAN 180;枪颈/日式180
4	ICV0895		MIG handle PAN180; MIG手柄/日式180
5	IHQ0186		Switch for MIG/PAN;微动开关/日式枪用
6	IFT0860		Spring for switch/PAN;弹簧/日式枪微动开关用
7	IFT0874		Screw M3x10mm;螺丝 M3x10mm
8	IFT0825		Spring cable support;电缆支撑用弹簧
9	ICN0110		Coaxial cable assembling /3m/PAN;同轴电缆组 /3m/日式
10	IZH7065		Gas connector for MIG torch/PAN;日式枪后气管接头
11	IFT0821		Spring cable support/PAN;电缆支撑用弹簧/日式
12	IFT0020		Nut M4;六角螺母 M4
13	IFT0079		Screw M4x20;螺丝 M4x20
14	IHJ0640		Back box for PAN torch;后把套/日式
15	IHQ0755		Connector 2 holes/with connectors/PAN;两芯航插
16	IZT9009		Connector with hexagonal nut 9/16-18;接头带 9/16-18 六角螺母
17	IFT0803		Spring for gas tube;气管用弹簧
18	IKH0668		EPDM tube 5x10 300mm;EPDM管 5x10 300mm
19	IIC0551		Insulated steel liner 0.8-1.0 3.1m Black PAN 180;带绝缘层送丝管 0.8-1.0 3.1m/黑色/日式180
20	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
21	ICG6007		Spanner for PAN torch;日式枪用六角扳手
Complete Torch			
	ICT6531-36		MIG 180 torch 3m PAN;焊枪180 3m 日式
	ICT6532-36		MIG 180 torch 4m PAN;焊枪180 4m 日式
	ICT6533-36		MIG 180 torch 5m PAN;焊枪180 5m 日式

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TORCH P350



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	340Amp CO ₂ , 320Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.6mm



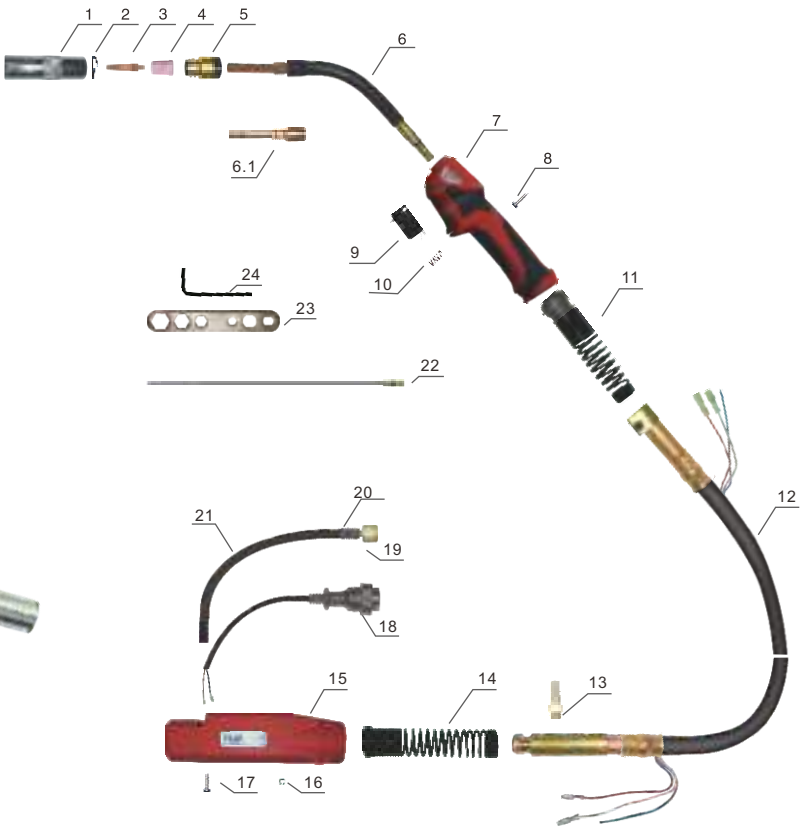
Position	Code	Ref.	Description
1	ICS0496		Nozzle P350;喷嘴 日式350
2	IFT0668		Grower M21mm;发黑弹垫 M21mm
3	ICU0746-10		Contact tip Φ 1.0mm E-CU M6x45;导电嘴 Φ 1.0mm E-CU M6x45mm
4	ICF0976		Ceramic diffuser P350;陶瓷分流器 日式350
5	ICS6609		Insulator P350;绝缘筒 日式350
6	ICZ0749		Torch head P350;枪颈 日式350
6.1	ICF0971		Torch head front part P350;枪颈前段 日式350
7	ICV0850		MIG handle P350/500; MIG手柄 日式350/500
8	IFT0874		Screw M3x10mm;螺丝 M3x10mm
9	IHQ0186		Switch for MIG/PAN;微动开关/日式枪用
10	IFT0860		Spring for switch/PAN;弹簧/日式枪微动开关用
11	IZH0864		Joint with spring;带弹簧球节
12	ICN0188		Coaxial cable 3m;同轴电缆组/3m
13	IZH7065		Gas connector for MIG torch/PAN;气管接头/日式
14	IFT0821		Spring cable support;电缆支撑用弹簧/日式
15	IHJ0640		Back box;后把套/日式
16	IFT0020		Nut M4;六角螺母 M4
17	IFT0079		Screw M4x22mm;螺丝 M4x22mm
18	IHQ0755		Connector 2 holes;两芯航插/日式/带控制线接头
19	IZT9009		Connector with hexagonal nut 9/16-18;接头9/16-18六角螺母
20	IFT0803		Spring for gas tube;气管用弹簧
21	IKH0668		EPDM tube Φ 5×10mm 300mm; EPDM管 Φ 5×10mm 300mm
22	IIC0510		Green steel liner Φ 1.0-1.2mm 3m;带绝缘层送丝管 Φ 1.0-1.2mm/3m/绿色
23	ICG6000		Spanner for MIG torches; MIG 焊枪扳手
24	ICG6007		Spanner for PAN torch;日式枪用六角扳手
Complete Torch			
	ICT6230-36		MIG P350 torch 3m PAN;焊枪350 3m 日式
	ICT6236-36		MIG P350 torch 4m PAN;焊枪350 4m 日式
	ICT6237-36		MIG P350 torch 5m PAN;焊枪350 5m 日式

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TORCH P500



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	500Amp CO ₂ , 450Amp MIX
Wire Size 焊丝直径	Φ 0.8-1.6mm



Position	Code	Ref.	Description
1	ICS0457		Nozzle P500; 喷嘴/日式 500
2	IFT0669		Grower M25mm; 发黑弹垫 M25mm
3	ICU0746-12		Contact tip Φ 1.2mmE-CU/M6x45; 导电嘴 Φ1.2mm/M6x45mm
4	ICF0978		Ceramic diffuser P500; 陶瓷分流器 日式 500
5	ICS6603		Insulator P500; 绝缘筒/日式 500
6	ICZ0747		Torch head P500; 日式500 枪颈
6.1	ICF0975		Torch head front part P500; 枪颈前段 日式500
7	ICV0850		MIG handle P350/500; MIG手柄 日式350/500
8	IFT0874		Screw M3x10mm; 螺丝 M3x10mm
9	IHQ0186		Switch for MIG/PAN; 微动开关/日式枪用
10	IFT0860		Spring for switch/PAN; 弹簧/日式枪微动开关用
11	IZH0864		Joint with spring; 带弹簧球节
12	ICN0180		Coaxial cable 3m; 同轴电缆组/3m
13	IZH7065		Gas connector for MIG torch/PAN; 气管接头/日式
14	IFT0821		Spring cable support; 电缆支撑用弹簧/日式
15	IHJ0640		Back box; 后把套/日式
16	IFT0020		Nut M4; 六角螺母 M4
17	IFT0079		Screw M4x22mm; 螺丝 M4x22mm
18	IHQ0755		Connector 2 holes; 两芯航插
19	IZT9009		Connector with hexagon nut9/16-18; 接头9/16-18六角螺母
20	IFT0803		Spring for gas tube; 气管用弹簧
21	IKH0668		EPDM tube Φ5×10mm 300mm; EPDM管Φ5×10mm 300mm
22	IIC0518		Black steel liner Φ1.2-1.6mm 3m; 带绝缘层送丝管 Φ1.2-1.6mm/3m/黑色
23	ICG6000	191.0001	Spanner for MIG torches; MIG 焊枪扳手
24	ICG6007		Spanner for PAN torch; 日式枪用六角扳手
Complete Torch	ICT6240-36		MIG P500 torch 3m PAN; 焊枪500 3m 日式
	ICT6246-36		MIG P500 torch 4m PAN; 焊枪500 4m 日式
	ICT6247-36		MIG P500 torch 5m PAN; 焊枪500 5m 日式

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TW-180



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	180Amp CO ₂ , 120Amp MIX
Wire Size 焊丝直径	Φ 0.6-1.2mm



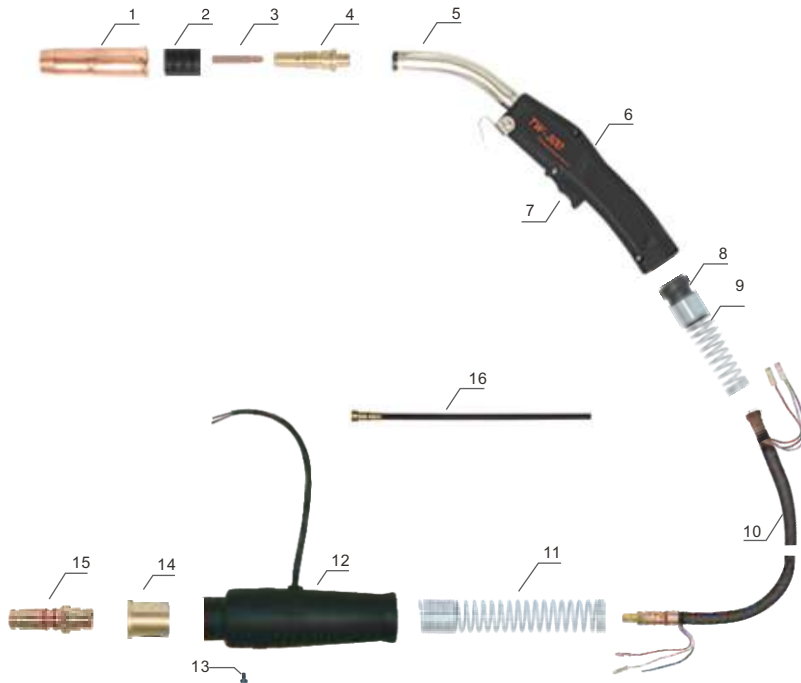
Position	Code	Ref.	Description
1	ICS0086	21-50	Gas nozzle Φ 12.5; 喷嘴 Φ12.5mm
2	ICU0762-08	11-30	Contact tip 0.030"; 导电嘴 0.030"
3	ICF0063	51	Diffuser 51; 分流器 51
4	ICZ0072	61-60	Conductor tube 60°; 枪颈 60°
5	IHQ0062	91	Trigger switch assembly; 开关总成
6	ICV0753	81	MIG handle with screw; 手柄带螺丝
7	ICN0800		Cable assembly; 电缆组
8	IIC0066-03		Steel liner 11' 0.030"-0.035"; 钢送丝管 11' 0.030"-0.035"
Complete Torch			
	ICT5600	110-3035	TW1 Torch 3m; TW1枪 3m
	ICT5606	112-3035	TW1 Torch 4m; TW1枪 4m
	ICT5607	115-3035	TW1 Torch 4.6m; TW1枪 4.6m
	ICT5615	X110-4045	TW1 Torch 3m euro adaptor; TW1枪 3m 欧式中央插头
	ICT5611	X112-4045	TW1 Torch 4m euro adaptor; TW1枪 4m 欧式中央插头
	ICT5612	X115-4045	TW1 Torch 4.6m euro adaptor; TW1枪 4.6m 欧式中央插头
	ICT5613	M110-3035	TW1 Torch 3m Miller adaptor; TW1枪 3m 米勒后接口
	ICT5614	M112-3035	TW1 Torch 4m Miller adaptor; TW1枪 4m 米勒后接口
	ICT5620	M115-3035	TW1 Torch 4.6m Miller adaptor; TW1枪 4.6m 米勒后接口

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TW-200



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	200Amp CO ₂ , 150Amp MIX
Wire Size 焊丝直径	Φ0.6-1.2mm



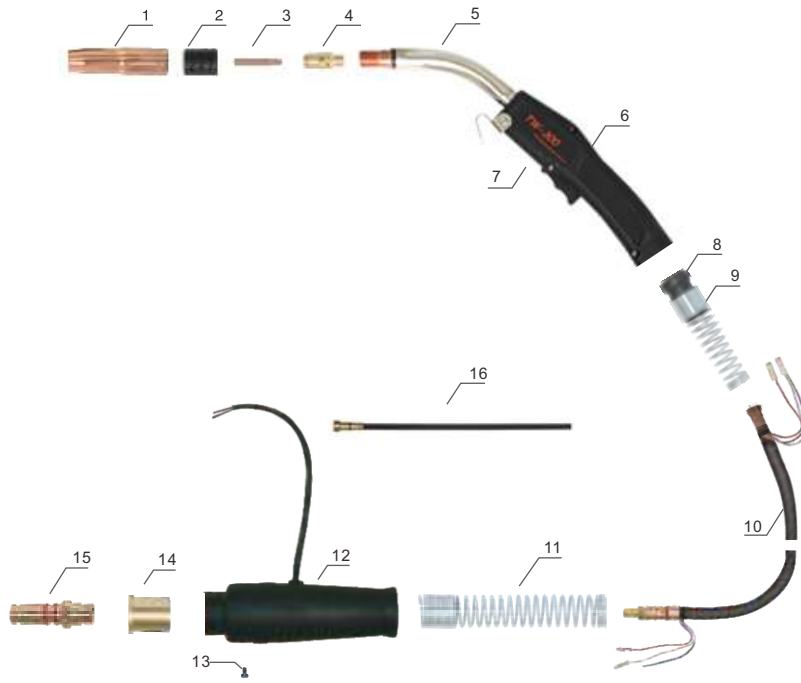
Position	Code	Ref.	Description
1	ICS0789	22-50	Gas nozzle Φ13;喷嘴 Φ13mm
2	ICK0680	32	Insulator ;绝缘筒
3	ICU0008-09	14-35	Contact tip 0.035";导电嘴 0.035"
4	ICF0077	52	Diffuser ;分流器
5	ICZ0691-02	62J-45	Torch head 45GR/62J-45/Nickel-Plated outer tube /With fitting 枪颈 45GR/62J-45/镀镍外管/带接头
6	ICV0792	83	MIG handle with screw;MIG手柄带螺丝
7	IHQ0063	81	Trigger switch assembly;开关套件
8	IHJ0787		Joint for TW1-4;手柄用球头/TW1-4
9	IFT0890-01		Spring for cable support/Zin/TW;电缆支撑用弹簧/镀白锌/TW
10	ICN0798		Cable assembly/3M;电缆组/3米
11	IFT0824		Spring for cable support/Blue and white zinc plating;电缆支撑用弹簧/镀蓝白锌
12	IHJ0872		Back box with closing ring;后把套/含锁紧环
13	IFT0063	EA0018	Screw M4x6;螺丝 M4x6
14	IZH7051		Continental adapter / Miller M10X1 ; 欧式转换接头/米勒 M10X1
15	ITO0092		Connetecing adaptor TW1-4;转接头连杆/TW1-4
16	IIC0067-06		Steel liner 11' 0.030"-0.035";钢送丝管 11' 0.030"-0.035"
Complete Torch			
	ICT5700		TW2 Torch 3m;TW2枪 3m
	ICT5706		TW2 Torch 4m;TW2枪 4m
	ICT5707		Tw2 Torch 4.6m;TW2枪 4.6m
	ICT5715		TW2 Torch 3m euro adaptor;TW2枪 3m/欧式中央插头
	ICT5711		TW2 Torch 4m euro adaptor;TW2枪 4m/欧式中央插头
	ICT5712		Tw2 Torch 4.6m euro adaptor;TW2枪 4.6m/欧式中央插头
	ICT5713	M210-3035	Tw2 Torch 3m Miller adaptor;TW2枪 3m 米勒后接口
	ICT5714	M212-3035	TW2 Torch 4m Miller adaptor;TW2枪 4m 米勒后接口
	ICT5720	M215-3035	Tw2 Torch 4.6m Miller adaptor;TW2枪 4.6m 米勒后接口

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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TW-300



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	300Amp CO ₂ , 250Amp MIX
Wire Size 焊丝直径	Φ0.8-1.6mm



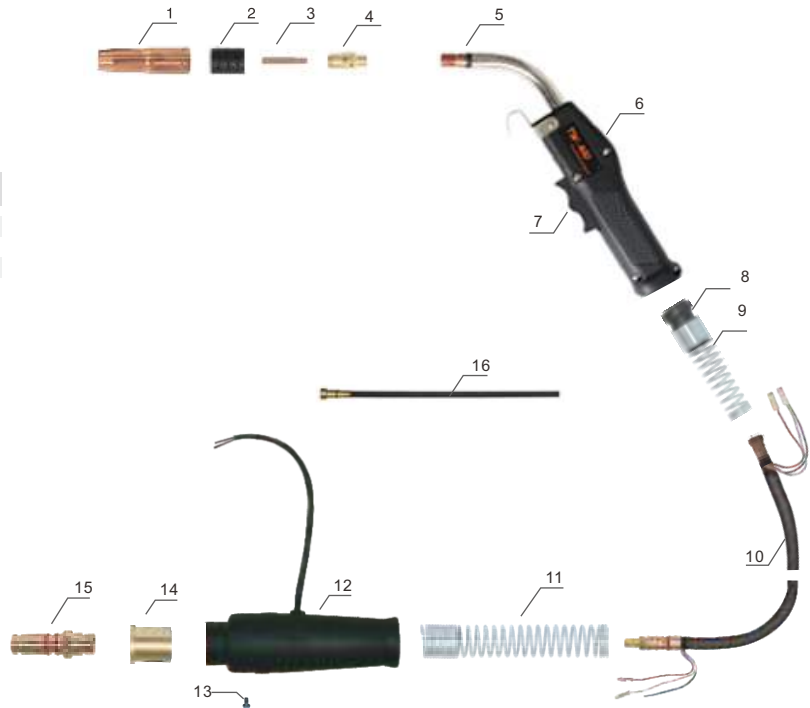
Position	Code	Ref.	Description
1	ICS0691	24A-62	Gas nozzle Φ16;喷嘴 Φ16mm
2	ICK0686	34A	Insulator;绝缘筒
3	ICU0008-12	14-45	Contact tip 0.045";导电嘴 0.045"
4	ICF0070	54A	Diffuser ;分流器
5	ICZ0694-01	63J-45	Conductor tube 45°;枪颈 45°
6	ICV0792	83	MIG handle with screw;MIG手柄带螺丝
7	IHQ0063		Trigger Kit;开关套件
8	IHJ0787		JOINT FOR TW1-4;手柄用球头/TW1-4
9	IFT0890-01		Spring for cable support/Zin/TW;电缆支撑用弹簧/镀白锌/TW
10	ICN00900		Cable assembly/3M;电缆组/3米
11	IFT0824		Spring for cable support/Blue and white zinc plating;电缆支撑用弹簧/镀蓝白锌
12	IHJ0872		Back box with closing ring;后把套/含锁紧环
13	IFT0063	EA0018	Screw M4x6;螺丝 M4x6
14	IZH7051		Continental adapter / Miller M10X1 ; 欧式转换接头/米勒 M10X1
15	ITO0092		Connetecing adaptor TW1-4;转接头连杆/TW1-4
16	IIC0067-06		Steel liner 11' 0.030"-0.035";钢送丝管 11' 0.030"-0.035"
Complete Torch			
	ICT5800	310-3545	TW3 Torch 3m;TW3枪 3m
	ICT5806	312-3545	TW3 Torch 4m;TW3枪 4m
	ICT5807	315-3545	Tw3 Torch 4.6m;TW3枪 4.6m
	ICT5815	X310-3545	TW3 Torch 3m euro adaptor;TW3枪 3m 欧式中央插头
	ICT5811	X312-3545	TW3 Torch 4m euro adaptor;TW3枪 4m 欧式中央插头
	ICT5812		Tw3 Torch 4.6m euro adaptor;TW3枪 4.6m 欧式中央插头
	ICT5813	M310-3545	Tw3 Torch 3m Miller adaptor;TW3枪 3m 米勒后接口
	ICT5814	M312-3545	Tw3 Torch 4m Miller adaptor;TW3枪 4m 米勒后接口
	ICT5820	M315-3545	Tw3 Torch 4.6m Miller adaptor;TW3枪 4.6m 米勒后接口

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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TW-400



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	400Amp CO ₂ , 350Amp MIX
Wire Size 焊丝直径	Φ 0.8-2.0mm



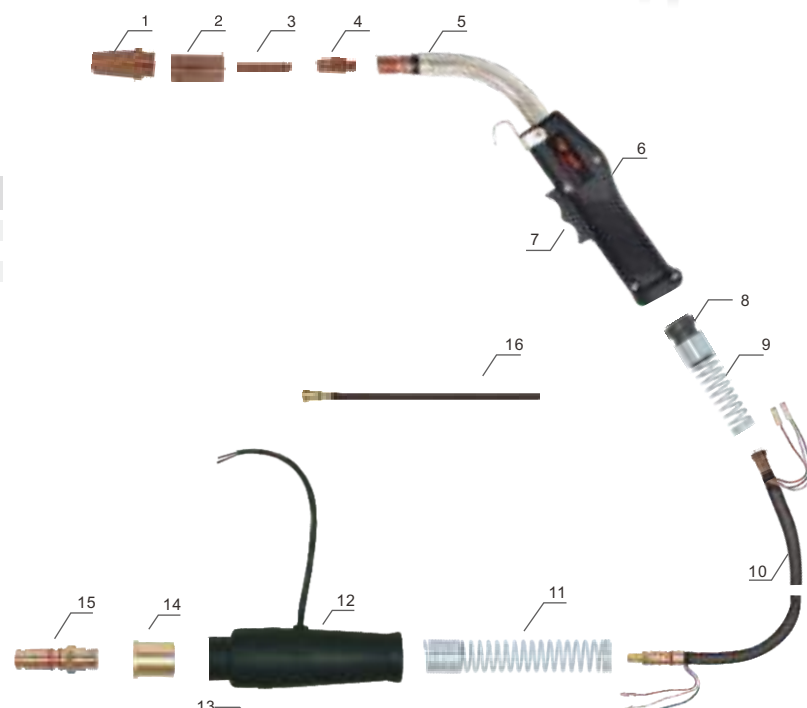
Position	Code	Ref.	Description
1	ICS0691	24A-62	Gas nozzle Φ 16;喷嘴 Φ 16mm
2	ICK0686	34A	Insulator ;绝缘筒
3	ICU0009-12	14-116	Contact tip 1.2/ 1/4-28X37.4;导电嘴 1.2/ 1/4-28X37.4
4	ICF0070	54A	Diffuser ;分流器
5	ICZ0699-01		Torch head 60GR/TW4/64J-60/Nickel-plated outer tube;枪颈 60GR/TW4/64J-60;镀镍外管
6	ICV0793	84A	MIG handle with screw;MIG手柄带螺丝
7	IHQ0081		Trigger Kit/TW;开关套件/TW
8	IHJ0777		Joint for MIG handle;MIG 手柄用球头
9	IFT0876-02		Spring for cable support/Zin/Long/TW;电缆支撑用弹簧/镀白锌/加长/TW
10	ICN0908		Cable assembly/3M;电缆组/3米
11	IFT0824		Spring for cable support/Blue and white zinc plating;电缆支撑用弹簧/镀蓝白锌
12	IHJ0872		Back box with closing ring;后把套/含锁紧环
13	IFT0063	EA0018	Screw M4x6;螺丝 M4x6
14	IZH7051		Continental adapter / Miller M10X1 ; 欧式转换接头/米勒 M10X1
15	ITO0092		Connetecing adaptor TW1-4;转接头连杆/TW1-4
16	IIC0009-03		Steel liner 3.4M 0.9-1.2/TW;钢送丝管 3.4米 0.9-1.2/TW
Complete Torch			
	ICT5900	410-3545	TW4 Torch 3m;TW4枪 3m
	ICT5906	412-3545	TW4 Torch 4m;TW4枪 4m
	ICT5907	415-3545	TW4 Torch 4.6m;TW4枪 4.6m
	ICT5915	X410-3545	TW4 Torch 3m euro adaptor;TW4枪 3m 欧式中央插头
	ICT5911	X412-3545	TW4 Torch 4m euro adaptor;TW4枪 4m 欧式中央插头
	ICT5912	X415-3545	Tw4 Torch 4.6m euro adaptor;TW4枪 4.6m 欧式中央插头
	ICT5913	M410-3545	Tw4 Torch 3m Miller adaptor;TW4枪 3m 米勒后接口
	ICT5914	M412-3545	Tw4 Torch 4m Miller adaptor;TW4枪 4m 米勒后接口
	ICT5920	M415-3545	Tw4 Torch 4.6m Miller adaptor;TW4枪 4.6m 米勒后接口

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
注:关于注册商标、机器及配件的参考编号的注解, 请见封面内页 (公司简介)

TW-500

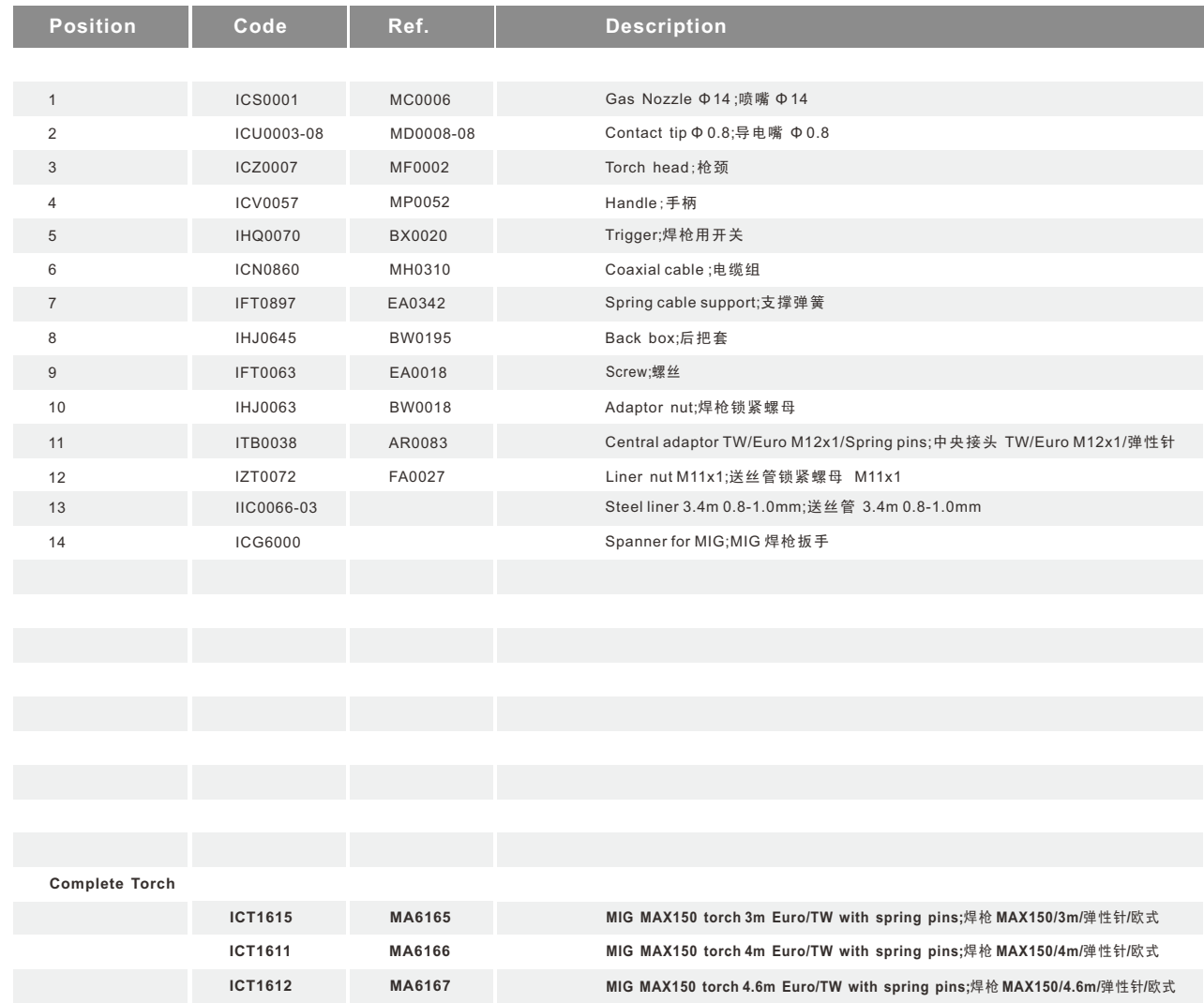


Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	500Amp CO ₂ , 400Amp MIX
Wire Size 焊丝直径	Φ 0.9-2.0mm



Position	Code	Ref.	Description
1	ICS0737	25CT62	Gas nozzle Φ 16;喷嘴 Φ 16mm
2	ICS0738	35CT	Insulator ;绝缘筒
3	ICU0008-16	14-116	Contact tip 1/16";导电嘴 1/16"
4	ICF0076	55	Diffuser ;分流器
5	ICZ0086-01	65J-60	Conductor tube 60°;枪颈 60°
6	ICV0754	85	MIG handle with screw;MIG手柄带螺丝
7	IHQ0081	94R	Trigger Kit/TW;开关套件/TW
8	IHJ0777		Joint for MIG handle;MIG 手柄用球头
9	IFT0876-02		Spring for cable support/Zin/Long/TW;电缆支撑用弹簧/镀白锌/加长/TW
10	ICN0794		Cable assembly/3M;电缆组/3米
11	IFT0824		Spring for cable support/Blue and white zinc plating;电缆支撑用弹簧/镀蓝白锌
12	IHJ0872		Back box with closing ring;后把套/含锁紧环
13	IFT0063	EA0018	Screw M4x6;螺丝 M4x6
14	IZH7051		Continental adapter / Miller M10X1 ; 欧式转换接头/米勒 M10X1
15	ITO0092		Connetecing adaptor TW1-4;转接头连杆/TW1-4
16	IIC0009-03		Steel liner 3.4M 0.9-1.2/TW;钢送丝管 3.4米 0.9-1.2/TW
Complete Torch			
	ICT5500		TW5 Torch 3m;TW5枪 3m
	ICT5506		Tw5 Torch 4m;TW5枪 4m
	ICT5507	515-116	Tw5 Torch 4.6m;TW5枪 4.6m
	ICT5515		Tw5 Torch 3m euro adaptor;TW5枪 3m 欧式中央插头
	ICT5511		Tw5 Torch 4m euro adaptor;TW5枪 4m 欧式中央插头
	ICT5512		Tw5 Torch 4.6m euro adaptor;TW5枪 4.6m 欧式中央插头
	ICT5513	X515-116	TW5 Torch 3m Miller adaptor;TW5枪 3m 米勒后接口
	ICT5514	M515-116	TW5 Torch 4m Miller adaptor;TW5枪 4m 米勒后接口
	ICT5520		TW5 Torch 4.6m Miller adaptor;TW5枪 4.6m 米勒后接口

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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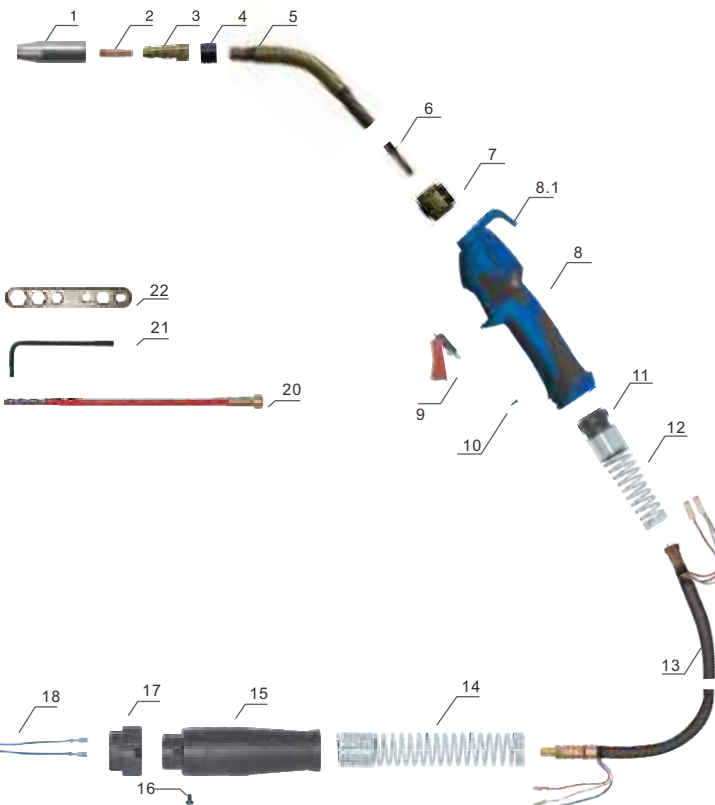


注:关于注册商标、机器及配件的参考编号的注解,请见封面内页(公司简介)

SUPER MAXI 350



Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	400Amp CO ₂ , 300Amp MIX
Wire Size 焊丝直径	Φ0.8-1.6mm



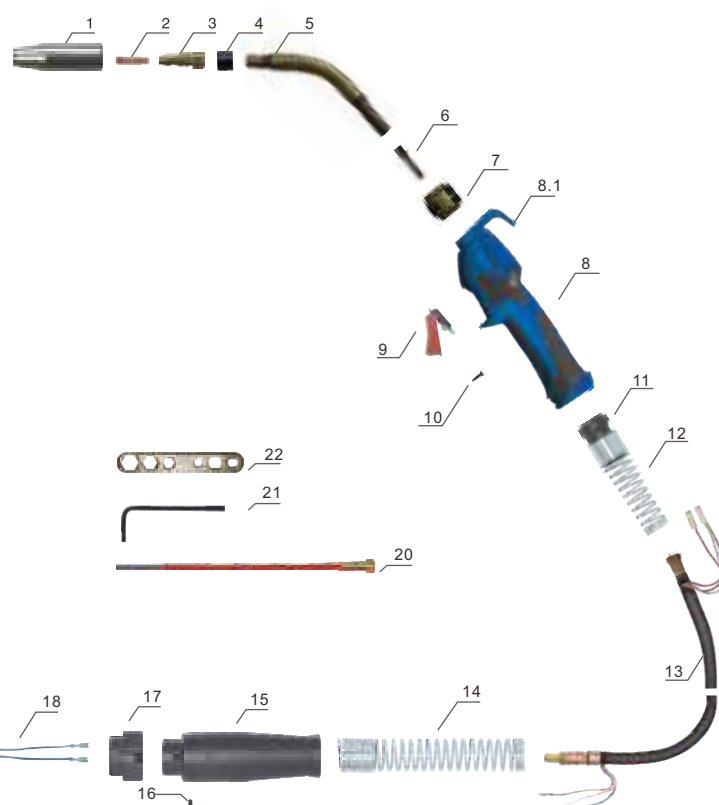
Position	Code	Ref.	Description
1	ICS0067	MC0012	Gas Nozzle Φ 18 ;喷嘴 Φ 18
2	ICU0009-12	MD0004-12	Contact tip Φ 1.2;导电嘴 Φ 1.2
3	ICF0008	ME0003	Gas diffuser;分流器
4	ICK0637	MQ0182	Insulator for Torch head;绝缘环
5	ICZ0792	MF0247	Torch head ;枪颈
6	ITY0073	AU0028	Back fitting coaxial cable ;电缆接头
7	ICG0027	MT0072	Adjusting Block Kit Clamp;定位块
8	ICV0855-01		Handle ;手柄
8.1	IHJ0670		Hanger for handle Φ 18;MAXI 手柄用挂钩 Φ 18
9	IHQ0070	BX0020	Trigger;焊枪用开关
10	IFT0874		Screw 3.0x10;螺丝 3.0x10
11	IHJ0777	BW0222	Joint for MIG handle;MIG手柄用球头
12	IFT0876-01		Spring for cable support/Blue and white zinc plating;电缆支撑用弹簧/镀蓝白锌
13	ICN0791	MH0246	Coaxial cable 3m;电缆组 3m
14	IFT0829		Spring for cable support/Blue and white zinc plating;电缆支撑用弹簧/镀蓝白锌
15	IHJ0872		Back box with closing ring;后把套/含锁紧环
16	IFT0063	EA0018	Screw M4x6;螺丝 M4x6
17	IHJ0070		Adaptor nut;焊枪锁紧螺母
18	ITB0038	AR0083	Central adaptor TW/Euro M12x1/Spring pins;中央接头 TW/Euro M12x1/弹性针
19	IZT0072	FA0027	Liner nut M11x1;送丝管锁紧螺母 M11x1
20	IIC0068-06		Steel liner 3.4m 1.2-1.6mm;送丝管 3.4m 1.2-1.6mm
21	ICG6007		Spanner for pan torch : 日式枪用六角扳手
22	ICG6000		Spanner for MIG;MIG 焊枪扳手
Complete Torch			
	ICT1815-36	MA6365	MIG MAXI 350 torch 3m with spring pins;焊枪 MAXI 350/3m/弹性针
	ICT1811-36	MA6366	MIG MAXI 350 torch 4m with spring pins;焊枪 MAXI 350/4m/弹性针
	ICT1812-36	MA3667	MIG MAXI 350 torch 5m with spring pins;焊枪 MAXI 350/5m/弹性针

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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SUPERMAXI 450

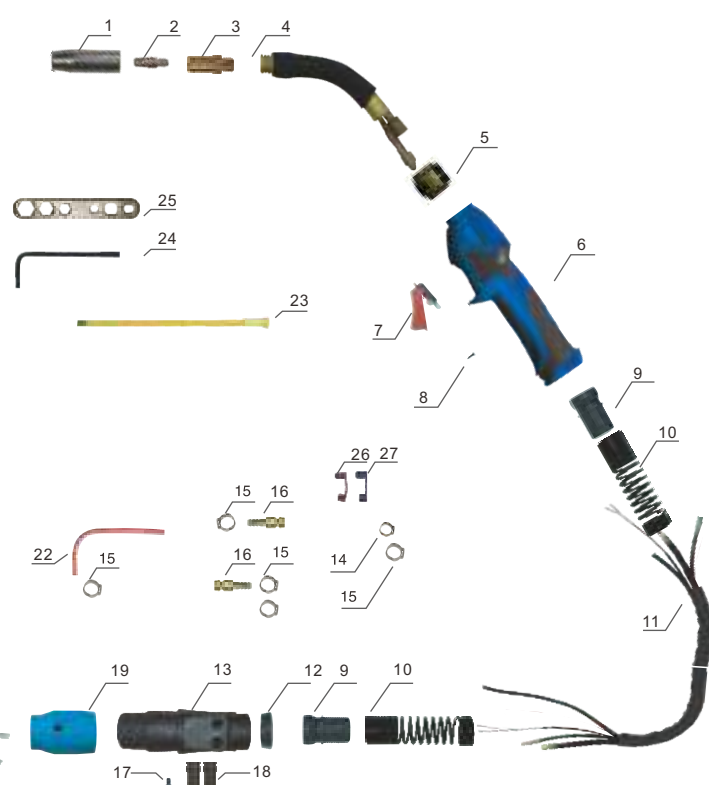


Technical data	技术参数
Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	500Amp CO ₂ , 400Amp MIX
Wire Size 焊丝直径	Φ0.8-2.0mm



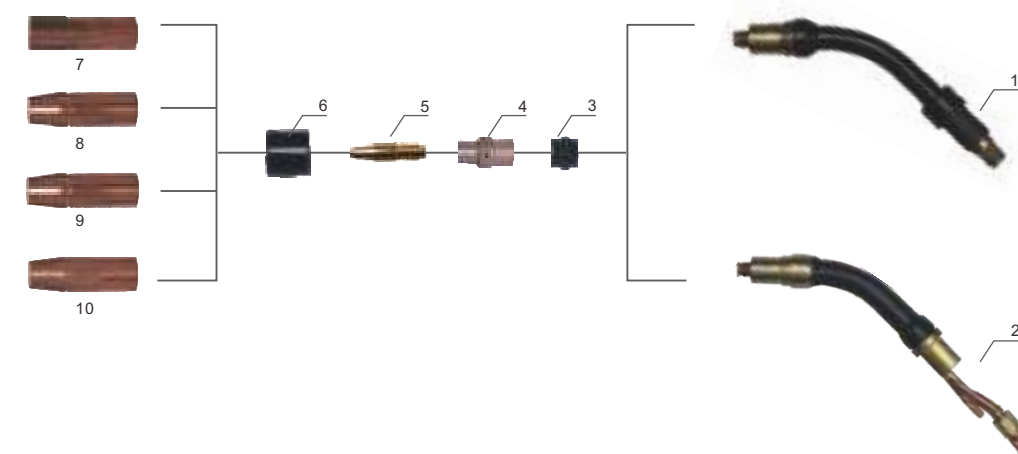
Position	Code	Ref.	Description
1	ICS0067	MC0012	Gas Nozzle Φ 18;喷嘴 Φ 18
2	ICU0005-12	MD0005-12	Contact tip Φ 1.2/M8;导电嘴 Φ 1.2/M8
3	ICF0001	ME0006	Gas diffuser ;分流器
4	ICK0637	M Q0182	Insulator for Torch head;绝缘环
5	ICZ0031	MF0086	Torch head ;枪颈
6	ITY0073	AU0028	Back fitting coaxial cable of MAXI;MAXI 枪电缆接头
7	ICG0027	MT0072	Adjusting Block Kit Clamp;定位块
8	ICV0855-01		Handle ;手柄
8.1	IHJ0673		Hanger for handle Φ 20;MAXI 手柄用挂钩 Φ 20
9	IHQ0070	BX0020	Trigger;焊枪用开关
10	IFT0874		Screw 3.0x10;螺丝 3.0x10
11	IHJ0777	BW0222	Joint for MIG handle;MIG手柄用球头
12	IFT0876-01		Spring for cable support/Blue and white zinc plating;电缆支撑用弹簧/镀蓝白锌
13	ICN0794	Mh0249	Coaxial cable 3m;电缆组 3m
14	IFT0829		Spring for cable support/Blue and white zinc plating;电缆支撑用弹簧/镀蓝白锌
15	IHJ0872		Back box with closing ring;后把套/含锁紧环
16	IFT0063	EA0018	Screw M4x6;螺丝 M4x6
17	IHJ0070		Adaptor nut;焊枪锁紧螺母
18	ITB0038	AR0083	Central adaptor TW/Euro M12x1/Spring pins;中央接头 TW/Euro M12x1/弹性针
19	IZT0072	FA0027	Liner nut M11x1;送丝管锁紧螺母 M11x1
20	IIC0068-06		Steel liner 3.4m 1.2-1.6mm;送丝管 3.4m 1.2-1.6mm
21	ICG6007		Spanner for pan torch : 日式枪用六角扳手
22	ICG6000		Spanner for MIG;MIG 焊枪扳手
Complete Torch			
	ICT1915-36	MA6465	MIG MAXI 450 torch 3m with spring pins;焊枪 MAXI 450/3m/弹性针
	ICT1911-36	MA6466	MIG MAXI 450 torch 4m with spring pins;焊枪 MAXI 450/4m/弹性针
	ICT1912-36	MA6467	MIG MAXI 450 torch 5m with spring pins;焊枪 MAXI 450/5m/弹性针

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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Position	Code	Ref.	Description
1	ICS0067	MC0012	Gas Nozzle Φ 18;喷嘴 Φ 18
2	ICU0005-12	MD0005-12	Contact tip Φ 1.2/M8;导电嘴 Φ 1.2/M8
3	ICF0004	ME0009	Gas diffuser;分流器
4	ICI0061	MG0016	Torch head;枪颈
5	ICG0027	MT0072	Adjusting Block Kit Clamp;定位块
6	ICV0855		Handle;手柄
7	IHQ0070	BX0020	Trigger;焊枪用开关
8	IFT0874		Screw 3.0x16;螺丝 3.0x16
9	IHJ0777	BX0222	Joint for MIG handle;手柄用球头
10	IFT0870	EA0320	Spring cable support;电缆支撑用弹簧
11	ICD0077	MN0022	Cable assenbly;水电缆组
12	IHJ0715	BW0265	Handle closing ring;手柄锁紧环
13	IHJ0763		Back box for water cooled torches;水冷枪后把套
14	IFT0734		Clamp Φ 8.7mm;卡箍 Φ 8.7mm
15	IFT0737		Clamp Φ 9.5mm;卡箍 Φ 9.5mm
16	IZT8070		Quick connector water Φ 6mm;水冷快速插头 Φ 6mm
17	IFT0063		Screw M4x6;螺丝 M4x6
18	IFT0764		Hose support for water cooled rear box;水管支柱
19	IHJ0072		Adaptor nut /Blue;锁紧螺母/蓝色
20	ITB0607	AR0102	Euro centre adaptor/water/maxi/spring pin;欧式中央插头/水冷/MAXI/弹性针
21	IZT0071	IFA0026	Liner nut;送丝管锁紧螺母
22	IKH0605	QB0105	EPDM output water tube Φ 5x8mm 0.8m red;EPDM 出水管 Φ 5x8mm 0.8m Red
23	IIC0590	GM0540	Insulated Steel Liner 1.2-1.6/3m/Yellow;带绝缘层送丝管 1.2-1.6/3m/黄色
24	ICG6007	EA0297	Spanner for pan torch;日式枪用六角扳手
25	ICG6000		Spanner for MIG;MIG 焊枪扳手
26	IHJ0306		Plastic support for water cooling connector red水堵/红色
27	IHJ0308		Plastic support for water cooling connector blue水堵/蓝色
Complete Torch	ICH7898-36	MB2343	MIG MAXI 4000 torch 3m with spring pins;焊枪 MAXI 4000/3m/弹性针
	ICH7899-36	MB2344	MIG MAXI 4000 torch 4m with spring pins;焊枪 MAXI 4000/4m/弹性针
	ICH7895-36	MB2345	MIG MAXI 4000 torch 5m with spring pins;焊枪 MAXI 4000/5m/弹性针

Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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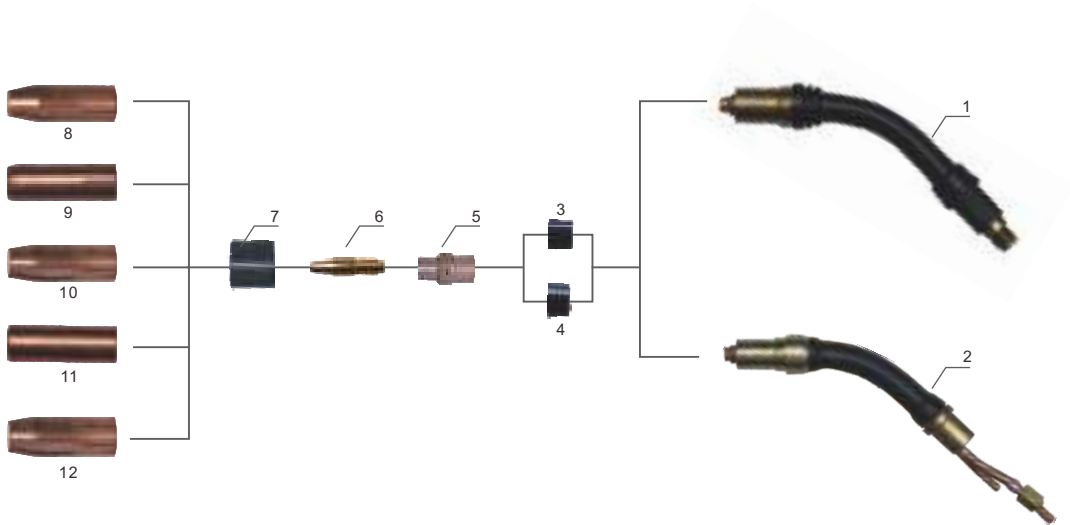
Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
注:关于注册商标、机器及配件的参考编号的注解, 请见封面内页(公司简介)

SPARE PARTS 配件

SUITABLE FOR FRONIUS 弗尼斯式



AL 3000/AW 4000



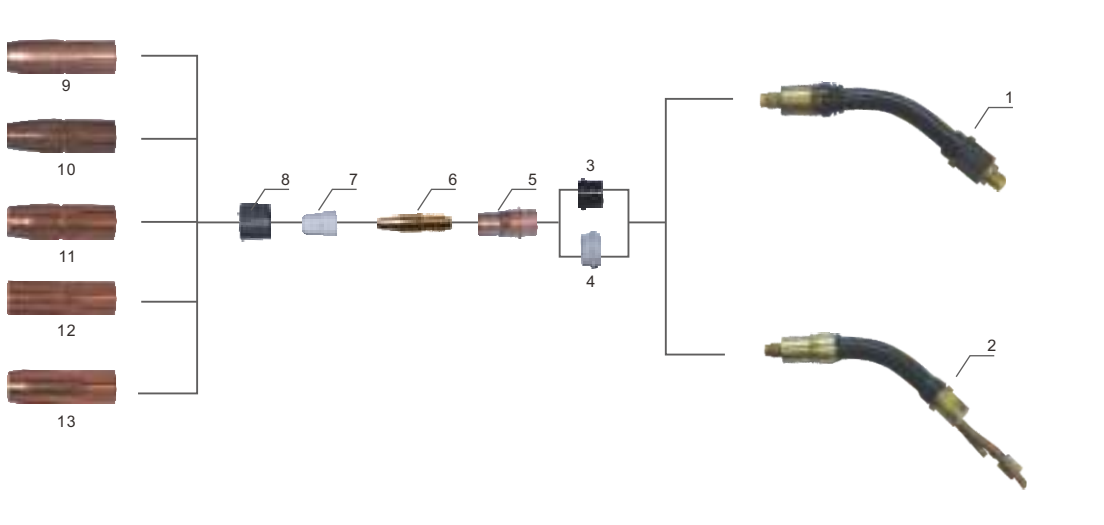
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1	ICZ0966	34.0350.1771	Torch head AL3000 45°;AL3000 枪颈 45°
2	ICI0766	34.0350.1812	Torch head AW4000 45°;AW4000 枪颈 45°
3	IZH1239	42.0100.1014	Insulator Φ 14/ Φ 16.9x13(AL3000);绝缘环 Φ 14/ Φ 16.9x13(AL3000)
4	IZH1238	42.0001.1010	Insulator Φ 14/ Φ 16.9x11(AW4000);绝缘环 Φ 14/ Φ 16.9x11(AW4000)
5	ICF0007	42.0001.5084	Contact tip holder M8x1.25/SW14x28;导电嘴座 M8x1.25/SW14x28
6	ICU0807-12		Contact tip;导电嘴
7	IZF0041	42.0001.2930	Retaining sleeve (AL3000/AW4000); 喷嘴护套 (AL3000/AW4000)
8	ICS0881	42.0001.5151	Gas Nozzle Φ 11/ Φ 22x67;外喷嘴 Φ 11/ Φ 22x67
9	ICS0882	42.0001.5269	Gas Nozzle Φ 15/ Φ 22x67;外喷嘴 Φ 15/ Φ 22x67
10	ICS0883	42.0001.5619	Gas Nozzle Φ 13/ Φ 22x65;外喷嘴 Φ 13/ Φ 22x65/短款
11	ICS0884	42.0001.5821	Gas Nozzle Φ 17/ Φ 22x67;外喷嘴 Φ 17/ Φ 22x67
12	ICS0897	42.0001.5096	Gas Nozzle Φ 13/ Φ 22x67;外喷嘴 Φ 13/ Φ 22x67

SPARE PARTS 配件

SUITABLE FOR FRONIUS 弗尼斯式



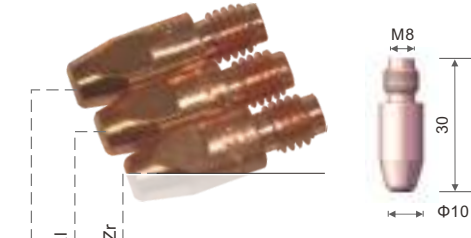
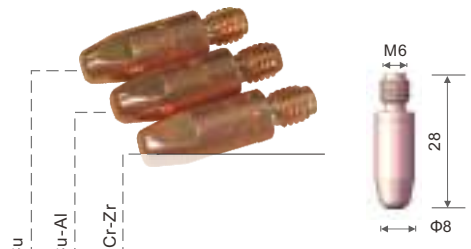
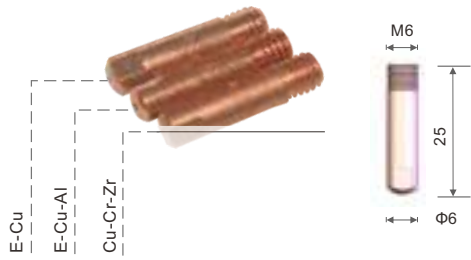
AL 4000/AW 5000



Position	Code	Ref.	Description
1	ICZ0969	34.0350.1822	Torch head AL4000 45°;AL4000 枪颈 45°
2	ICI0769	34.0350.1820	Torch head AW5000 45°;AW5000 枪颈 45°
3	IZH1231	42.0100.1018	Insulator Φ 14.1/ Φ 21x16(AL4000);绝缘环 Φ 14.1/ Φ 21x16(AL4000)
4	IZH1235	42.0100.1016	Insulator Φ 15/ Φ 21x10(AW5000);绝缘环 Φ 15/ Φ 21x10(AW5000)
5	ICF0003	42.0001.5122	Contact tip holder M10x1.25/SW13x32;导电嘴座 M10x1.25/SW13x32
6	ICU0807-16		Contact tip;导电嘴
7	ICF0532	42.0001.1007	White ceramic gas diffuser;白色陶瓷分流器
8	IZF0045	42.0001.2970	Retaining sleeve (AL4000/AW5000); 喷嘴护套 (AL4000/AW5000)
9	ICS0896	42.0001.5128	Gas Nozzle Φ 17/ Φ 25x79.3;外喷嘴 Φ 17/ Φ 25x79.3
10	ICS0890	42.0001.5129	Gas Nozzle Φ 15/ Φ 25x79.3;外喷嘴 Φ 15/ Φ 25x79.3;
11	ICS0892	42.0001.5607	Gas Nozzle Φ 17/ Φ 25x74.5;外喷嘴 Φ 17/ Φ 25x74.5/短款
12	ICS0893	42.0001.5127	Gas Nozzle Φ 20/ Φ 25x79.3;外喷嘴 Φ 20/ Φ 25x79.3
13	ICS0894	42.0001.5130	Gas Nozzle Φ 17/ Φ 25x79.3;外喷嘴 Φ 17/ Φ 25x79.3/短款

CONTACT TIPS 导电嘴

SUITABLE FOR BINZEL
PANASONIC



E-Cu			E-Cu-Al			Cu-Cr-Zr		
Code	Ref.	Wire	Code	Ref.	Wire	Code	Ref.	Wire
ICU0003-06	140.0008	Φ0.6	ICU0003-58	141.0002	Φ0.8	ICU0003-76	140.0855	Φ0.6
ICU0003-08	140.0059	Φ0.8	ICU0003-59		Φ0.9	ICU0003-78	140.0062	Φ0.8
ICU0003-09	140.0177	Φ0.9	ICU0003-60	141.0007	Φ1.0	ICU0003-80	140.0256	Φ1.0
ICU0003-10	140.0253	Φ1.0	ICU0003-62		Φ1.2	ICU0003-82		Φ1.2

E-Cu			E-Cu-Al			Cu-Cr-Zr		
Code	Ref.	Wire	Code	Ref.	Wire	Code	Ref.	Wire
ICU0004-06	140.0005	Φ0.6	ICU0004-58	141.0001	Φ0.8	ICU0004-78	140.0054	Φ0.8
ICU0004-08	140.0051	Φ0.8	ICU0004-59		Φ0.9	ICU0004-80	140.0245	Φ1.0
ICU0004-10	140.0242	Φ1.0	ICU0004-60	141.0006	Φ1.0	ICU0004-82	140.0382	Φ1.2
ICU0004-12	140.0379	Φ1.2	ICU0004-62	141.0010	Φ1.2			
ICU0004-16	140.0555	Φ1.6	ICU0004-66	141.0020	Φ1.6			

E-Cu			E-Cu-Al			Cu-Cr-Zr		
Code	Ref.	Wire	Code	Ref.	Wire	Code	Ref.	Wire
ICU0005-08	140.0114	Φ0.8	ICU0005-58	141.0003	Φ0.8	ICU0005-78	140.0117	Φ0.8
ICU0005-10	140.0313	Φ1.0	ICU0005-59		Φ0.9	ICU0005-80	140.0316	Φ1.0
ICU0005-12	140.0442	Φ1.2	ICU0005-60	141.0008	Φ1.0	ICU0005-82	140.0445	Φ1.2
ICU0005-16	140.0587	Φ1.6	ICU0005-62	141.0015	Φ1.2	ICU0005-84		Φ1.4
ICU0005-20	140.0653	Φ2.0	ICU0005-66	141.0022	Φ1.6	ICU0005-86	140.0590	Φ1.6
ICU0005-24	140.0677	Φ2.4	ICU0005-70		Φ2.0			
			ICU0005-74		Φ2.4			

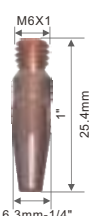
E-Cu			E-Cu-Al			Cu-Cr-Zr		
Code	Ref.	Wire	Code	Ref.	Wire	Code	Ref.	Wire
ICU0746-08		Φ0.8	ICU0746-60		Φ1.0	ICU0746-78		Φ0.8
ICU0746-10		Φ1.0	ICU0746-62		Φ1.2	ICU0746-79		Φ0.9
ICU0746-12		Φ1.2	ICU0746-64		Φ1.4	ICU0746-80		Φ1.0
ICU0746-14		Φ1.4				ICU0746-82		Φ1.2
ICU0746-16		Φ1.6				ICU0746-84		Φ1.4
						ICU0746-86		Φ1.6
						ICU0746-100		Φ1.0AL
						ICU0746-102		Φ1.2AL



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CONTACT TIPS 美式导电嘴

SUITABLE FOR TWECO



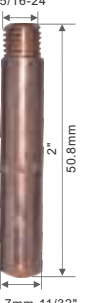
E-Cu		
Code	Ref.	Wire
ICU0762-06	11-23	Φ0.6
ICU0762-08	11-30	Φ0.8
ICU0762-09	11-35	Φ0.9
ICU0762-10	11-40	Φ1.0
ICU0762-12	11-45	Φ1.2

E-Cu		
Code	Ref.	Wire
ICU0763-08	11H-30	Φ0.8
ICU0763-09	11H-35	Φ0.9
ICU0763-10	11H-40	Φ1.0
ICU0763-12	11H-45	Φ1.2

E-Cu		
Code	Ref.	Wire
ICU0764-06	11T-23	Φ0.6
ICU0764-08	11T-30	Φ0.8
ICU0764-09	11T-35	Φ0.9
ICU0764-10	11T-40	Φ1.0
ICU0764-12	11T-45	Φ1.2

E-Cu		
Code	Ref.	Wire
ICU0008-06	14-23	Φ0.6
ICU0008-08	14-30	Φ0.8
ICU0008-09	14-35	Φ0.9
ICU0008-10	14-40	Φ1.0
ICU0008-12	14-45	Φ1.2
ICU0008-13	14-52	Φ1.3
ICU0008-16	14-116	Φ1.6
ICU0008-20	14-564	Φ2.0
ICU0008-62	14A-364	Φ1.2
ICU0008-66	14A-116	Φ1.6

E-Cu		
Code	Ref.	Wire
ICU0768-06	14T-23	Φ0.6
ICU0768-08	14T-30	Φ0.8
ICU0768-09	14T-35	Φ0.9
ICU0768-10	14T-40	Φ1.0
ICU0768-12	14T-45	Φ1.2
ICU0768-13	14T-52	Φ1.3
ICU0768-16	14T-116	Φ1.6



E-Cu		
ICU0009-09	14H-35	Φ0.9
ICU0009-10	14H-40	Φ1.0
ICU0009-12	14H-45	Φ1.2
ICU0009-13	14H-52	Φ1.3
ICU0009-16	14H-116	Φ1.6
ICU0009-20	14H-564	Φ2.0
ICU0009-62	14AH-364	Φ1.2
ICU0009-66	14AH-116	Φ1.6

E-Cu		
ICU0761-09	14HT-35	Φ0.9
ICU0761-10	14HT-40	Φ1.0
ICU0761-12	14HT-45	Φ1.2
ICU0761-13	14HT-52	Φ1.3
ICU0761-16	14HT-116	Φ1.6
ICU0761-20	14HT-564	Φ2.0

E-Cu		
ICU0060-09	15H35	Φ0.9
ICU0060-12	15H45	Φ1.2
ICU0060-14	15H52	Φ1.4
ICU0060-16	15H116	Φ1.6
ICU0060-20	15H564	Φ2.0
ICU0060-24	15H332	Φ2.4
ICU0060-28	15H764	Φ2.8

E-Cu		
ICU0061-09	15HFC35	Φ0.9
ICU0061-12	15HFC45	Φ1.2
ICU0061-13	15HFC52	Φ1.3
ICU0061-16	15HFC116	Φ1.6
ICU0061-20	15HFC564	Φ2.0
ICU0061-24	15HFC332	Φ2.4
ICU0061-28	15HFC764	Φ2.8
ICU0061-32	15HFC18	Φ3.2
ICU0061-62	15AHFC364	Φ1.2AL
ICU0061-66	15AHFC116	Φ1.6AL

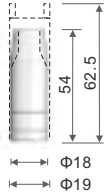
Note: About the registered trade mark, reference number of the model of the machine and spare parts, please see inner cover (company introduction)
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NOZZLES 喷嘴

SUITABLE FOR BINZEL

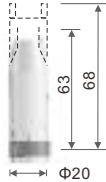


MIG 15



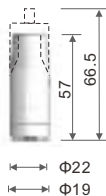
Code	Ref.	Description	Pack
ICS0062	145.0123	Gas nozzle Φ 9.5mm;喷嘴 Φ 9.5mm/15AK	10
ICS0063	145.0075	Gas nozzle Φ 12mm;喷嘴 Φ 12mm/15AK	10
ICS0064	145.0041	Gas nozzle Φ 16mm;喷嘴 Φ 16mm/15AK	10
ICS0070	145.0183	Spot welding gas nozzle Φ 16mm;点焊喷嘴 Φ 16mm/15AK	10
ICS0711	145.0143	Tapered gas nozzle Φ 13mm;锥型喷嘴 Φ 13mm/15AK	10

MIG 24/240



Code	Ref.	Description	Pack
ICS0800	145.0047	Gas nozzle Φ 17mm;喷嘴 Φ 17mm/24KD	10
ICS0806	145.0080	Gas nozzle Φ 12.5mm;喷嘴 Φ 12.5mm/24KD	10
ICS0807	145.0128	Gas nozzle Φ 10mm;喷嘴 Φ 10mm/24KD	10
ICS0808	145.0174	Spot welding gas nozzle;点焊喷嘴/24AK	10

MIG 25



Code	Ref.	Description	Pack
ICS0077	145.0124	Gas nozzle Φ 11mm;喷嘴 Φ 11mm/25AK	10
ICS0078	145.0100	Gas nozzle Φ 15mm;喷嘴 Φ 15mm/25AK	10
ICS0079	145.0042	Gas nozzle Φ 18mm;喷嘴 Φ 18mm/25AK	10
ICS0715	145.0153	Tapered gas nozzle Φ 11mm;锥型喷嘴 Φ 11mm/25AK	10
ICS0712	145.0214	Tapered gas nozzle Φ 14mm;锥型喷嘴 Φ 14mm/25AK	10
ICS0075	145.0169	Spot welding gas nozzle Φ 18mm;点焊喷嘴 Φ 18mm/25AK	10

MIG 26/400/500



Code	Ref.	Description	Pack
ICS0713	145.0085	Gas nozzle Φ 16mm;喷嘴 Φ 16mm/401D-501D	10
ICS0740	145.0132	Gas nozzle Φ 14mm;喷嘴 Φ 14mm/401D-501D	10
ICS0746	145.0051	Gas nozzle Φ 19mm;喷嘴 Φ 19mm/401D-501D	10
ICS0747	145.0148	Adjusted tapered nozzle Φ 15mm;喷嘴 Φ 15mm/401D-501D	10
ICS0748	145.0179	Spot welding gas nozzle Φ 20mm;点焊喷嘴 Φ 20mm/401D-501D	10

MIG 36



Code	Ref.	Description	Pack
ICS0071	145.0126	Gas nozzle Φ 12mm;喷嘴 Φ 12mm/36KD	10
ICS0072	145.0078	Gas nozzle Φ 16mm;喷嘴 Φ 16mm/36KD	10
ICS0073	145.0045	Gas nozzle Φ 19mm;喷嘴 Φ 19mm/36KD	10
ICS0660	145.0172	Spot welding gas nozzle Φ 20mm;点焊喷嘴 Φ 20mm/36KD	10

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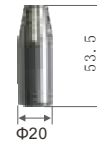
NOZZLES 喷嘴

SUITABLE FOR BINZEL



MIG 40KD

Code	Ref.	Description	Pack
ICS0700	145.0079	Gas nozzle Φ 18mm 40KD;喷嘴 Φ 18mm 40KD	10
ICS0701	145.0046	Gas nozzle Φ 21mm 40KD;喷嘴 Φ 21mm 40KD	10
ICS0702	145.0127	Gas nozzle Φ 14mm 40KD;喷嘴 Φ 14mm 40KD	10



SUITABLE FOR MIG MAXI

Code	Ref.	Description	Pack
ICS0001	MC 0006	Gas nozzle Φ 14mm MAXI150;喷嘴 Φ 14mm MAXI150	10
ICS0002	MC 0007	Spot Welding Gas Nozzle;点焊喷嘴	10
ICS0005	MC 0005	Gas nozzle Φ 11mm MAXI150;喷嘴 Φ 11mm MAXI150	10

Code	Ref.	Description	Pack
ICS0003	MC 0008	Gas nozzle Φ 11mm MAXI250;喷嘴 Φ 11mm MAXI250	10
ICS0004	MC 0009	Gas nozzle Φ 14mm MAXI250;喷嘴 Φ 14mm MAXI250	10
ICS0060	MC 0010	Gas Nozzle Φ 18mm;喷嘴 Φ 18mm	10
ICS0673	MC 0128	Gas nozzle Φ 16mm MAXI250;喷嘴 Φ 16mm MAXI250	10
ICS0674	MC 0129	Tapered Gas Nozzle Φ 14mm;圆锥喷嘴 Φ 14mm	10

Code	Ref.	Description	Pack
ICS0066	MC 0011	Gas nozzle Φ 16mm MAXI350;喷嘴 Φ 16mm MAXI350	10
ICS0067	MC 0012	Gas nozzle Φ 18mm MAXI350;喷嘴 Φ 18mm MAXI350	10
ICS0068	MC 0013	Gas nozzle Φ 20mm MAXI350;喷嘴 Φ 20mm MAXI350	10
ICS0743	MC 0298	Nozzle Φ 14mm ;喷嘴 Φ 14mm	10

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TW TYPE NOZZLES 美式喷嘴

SUITABLE FOR TWECO



Type	Image	Code	Ref.	Description
TW2-TW4		ICS0577	24AT-37SS	Gas nozzle 3/8"(Φ9.5mm) ;喷嘴Φ9.5mm
		ICS0084	24CT-50S	Gas nozzle 1/2"(Φ12.7mm) ;喷嘴Φ12.7mm
		ICS0090	24CT-62S	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0096	24CT-75S	Gas nozzle 3/4"(Φ19mm) ;喷嘴Φ19mm
		ICS0792	24CT-37S	Gas nozzle 3/8"(Φ9.5mm) ;喷嘴Φ9.5mm
		ICS0773	24CT-50F	Gas nozzle 1/2"(Φ12.7mm) ;喷嘴Φ12.7mm
		ICS0774	24CT-62F	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0780	24CT-75F	Gas nozzle 3/4"(Φ19mm) ;喷嘴Φ19mm
		ICS0786	24CT-62R	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0787	24CT-72R	Gas nozzle 3/4"(Φ19mm) ;喷嘴Φ19mm
		ICS0575	24FN-75S	Gas nozzle 3/4"(Φ19mm) ;喷嘴Φ19mm
		ICS0578	24FN-50S	Gas nozzle 1/2"(Φ12.7mm) ;喷嘴Φ12.7mm
		ICS0579	24FN-62S	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0571	24FN-62R	Gas nozzle 5/8"(Φ16mm)L=52.3mm ;喷嘴Φ16mm
		ICS0572	24FN-62F	Gas nozzle 5/8"(Φ16mm)L=39mm ;喷嘴Φ16mm

Type	Image	Code	Ref.	Description
TW5		ICS0730	25CT-50	Gas nozzle 1/2"(Φ12.7mm) ;喷嘴
		ICS0736	25CT-75	Gas nozzle 3/4"(Φ19mm) ;喷嘴
		ICS0737	25CT-62	Gas nozzle 5/8"(Φ16mm) ;喷嘴

Type	Image	Code	Ref.	Description
TW2		ICK0680	32	Insulator 32;绝缘筒 32
		ICK0686	34A	Insulator 34A;绝缘筒 34A
TW3-TW4		ICS0085	34CT	Insulator 34CT;绝缘筒 34CT
		ICS0739	34FN	Insulator 34FN;绝缘筒 34FN
TW5		ICS0738	35CT	Insulator 35CT;绝缘筒 35CT

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TW TYPE NOZZLES 美式喷嘴

SUITABLE FOR TWECO



Type	Image	Code	Ref.	Description
TW1		ICS0080	21-37	Gas Nozzle 3/8" Φ 9.5mm ;喷嘴Φ 9.5mm
		ICS0086	21-50	Gas Nozzle 1/2" Φ 12.5mm ;喷嘴Φ 12.5mm
		ICS0087	21-62	Gas Nozzle 5/8" Φ 16mm ;喷嘴Φ 16mm
		ICS0500	21T-37	Gas nozzle 3/8" Φ 9.5mm ;喷嘴Φ 9.5mm
		ICS0506	21T-37F	Gas nozzle 3/8" Φ 9.5mm ;喷嘴Φ 9.5mm
		ICS0507	21-37F	Gas nozzle 3/8" Φ 9.5mm ;喷嘴Φ 9.5mm
		ICS0971	21-50F	Gas nozzle 1/2" Φ 12.5mm ;喷嘴Φ 12.5mm
		ICS0972	21-62F	Gas nozzle 5/8" Φ 16 ;喷嘴Φ 16

Type	Image	Code	Ref.	Description
TW2		ICS0785	22-62	Gas nozzle 5/8" Φ 16mm;喷嘴Φ 16mm
		ICS0788	22-37	Gas nozzle 3/8" (Φ 9.5mm) ;喷嘴Φ 9.5mm
		ICS0789	22-50	Gas nozzle 1/2" Φ 12.5mm;喷嘴Φ 12.5mm
		ICS0509	22T-37SS	Gas nozzle 3/8" (Φ 9.5mm) ;喷嘴Φ 9.5mm
		ICS0501	22-50SS	Gas nozzle 1/2"(Φ12.5mm) ;喷嘴Φ12.5mm
		ICS0502	22-62SS	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0505	22-37SS	Gas nozzle 3/8" (Φ 9.5mm) ;喷嘴Φ 9.5mm

Type	Image	Code	Ref.	Description
TW2-TW4		ICS0097	23-37	Gas nozzle 3/8" Φ 9.5mm;喷嘴Φ 9.5mm
		ICS0098	23-50	Gas nozzle 1/2" Φ 12.5mm;喷嘴Φ 12.5mm
		ICS0099	23-62	Gas nozzle 5/8" Φ 16mm;喷嘴Φ 16mm;
		ICS0698	23-75	Gas nozzle 3/4" Φ 19mm;喷嘴 3/4"Φ19mm
		ICS0797	23-37F	Gas nozzle ;喷嘴
		ICS0798	23-50F	Gas nozzle ;喷嘴
		ICS0799	23-62F	Gas nozzle ;喷嘴
		ICS0795	23-75F	Gas nozzle 3/4"(Φ19mm) ;喷嘴Φ19mm
		ICS0503	23H-50	Gas nozzle 1/2"(Φ12.5mm) ;喷嘴Φ12.5mm
		ICS0504	23H-62	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0500	23H-75	Gas nozzle 3/8"(Φ9.5mm) ;喷嘴Φ9.5mm
		ICS0566	23T-37	Gas nozzle 3/8"(Φ9.5mm) ;喷嘴Φ9.5mm
		ICS0567	23T-37F	Gas nozzle 3/8"(Φ9.5mm) ;喷嘴Φ9.5mm
		ICS0695	24A-50	Gas nozzle 1/2" Φ 12.5mm;喷嘴Φ 12.5mm
		ICS0691	24A-62	Gas nozzle 5/8" Φ 16mm;喷嘴Φ 16mm
		ICS0692	24A-75	Gas nozzle 3/4" Φ 19mm;喷嘴Φ 19mm
		ICS0568	24A-37SS	Gas nozzle 3/8"(Φ9.5mm) ;喷嘴Φ9.5mm
		ICS0569	24A-50SS	Gas nozzle 1/2"(Φ12.5mm) ;喷嘴Φ12.5mm
		ICS0565	24A-62SS	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0561	24A-75SS	Gas nozzle 3/4"(Φ19mm) ;喷嘴Φ19mm
		ICS0562	24AH-50	Gas nozzle 1/2"(Φ12.5mm) ;喷嘴Φ12.5mm
		ICS0563	24AH-62	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0564	24AH-75	Gas nozzle 3/4"(Φ19mm) ;喷嘴Φ19mm
		ICS0570	24AH-62SS	Gas nozzle 5/8"(Φ16mm) ;喷嘴Φ16mm
		ICS0576	24AH-72SS	Gas nozzle 3/4"(Φ19mm) ;喷嘴Φ19mm

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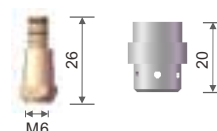
DIFFUSERS AND TIP HOLDERS

分流器及导电嘴座

SUITABLE FOR BINZEL

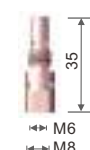


MIG 24/240



Code	Ref.	Description
ICF0039	012.0183	White plastic gas diffuser;白色塑料分流器/24KD
ICF0539		White ceramic gas diffuser;白色陶瓷分流器/24KD
ICU0683	142.0003	Contact tip holder ;导电嘴座/M6x26mm/24KD
ICU0684		Contact tip holder ;导电嘴座/M6x28mm/24KD
ICF0839		Red silicon gas diffuser;红色硅胶分流器/24KD

MIG 25



Code	Ref.	Description
ICF0061	142.0001	Gas diffuser M6x35mm;分流器 M6x35mm/25AK
ICF0090		Gas diffuser M8x35mm;分流器 M8x35mm/25AK

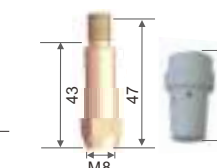
MIG 26



Code	Ref.	Description
ICU0016	142.0007	Contact tip holder M6x22mm;导电嘴座M6x22mm/26KD
ICU0017	142.0082	Contact tip holder M8x22mm;导电嘴座M8x22mm/26KD
ICF0035	018.0116	White plastic gas diffuser;白色塑料分流器/26KD
ICF0535	018.0141	White ceramic gas diffuser;白色陶瓷分流器/26KD
ICF0935		Black plastic gas diffuser;黑色塑料分流器/26KD

Code	Ref.	Description
ICF0062	014.0261	White plastic gas diffuser;白色塑料分流器/36KD
ICF0096	014.0026	Black plastic gas diffuser;黑色塑料分流器/36KD
ICF0562	014.0023	White ceramic gas diffuser;白色陶瓷分流器/36KD
ICU0018	142.0005	Contact tip holder M6x28mm;导电嘴座M6x28mm/36KD
ICU0019	142.0020	Contact tip holder M8x28mm;导电嘴座M8x28mm/36KD
ICU0686	142.0011	Contact tip holder M6x32mm;导电嘴座M6x32mm/36KD
ICU0687		Contact tip holder M8x32mm;导电嘴座M8x32mm/36KD

MIG 40KD



Code	Ref.	Description
ICU0026	145.0021	Contact tip holder 40KD/M8/43mm;导电嘴座/40KD/M8/43mm
ICU0027	145.0025	Contact tip holder 40KD/M8/47mm;导电嘴座/40KD/M8/47mm
ICF0097	015.0021	White plastic gas diffuser 40KD;白色塑料分流器 40KD
ICF0531	015.0023	White ceramic gas diffuser 40KD;白色陶瓷分流器 40KD

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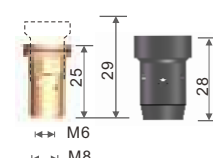
DIFFUSERS AND TIP HOLDERS

分流器及导电嘴座

SUITABLE FOR BINZEL



MIG 400/500



Code	Ref.	Description
ICF0021	142.0022	Contact tip holder M8x25mm;导电嘴座M8x25mm/401D-501D
ICF0024	030.0145	White plastic gas diffuser;白色塑料分流器/401D-501D
ICF0029	030.0037	Black plastic gas diffuser;黑色塑料分流器/401D-501D
ICF0036	142.0008	Contact tip holder M6x25mm;导电嘴座M6x25mm/401D-501D
ICF0037	142.0013	Contact tip holder M6x29mm;导电嘴座M6x29mm/401D-501D
ICF0038	142.0027	Contact tip holder M8x29mm;导电嘴座M8x29mm/401D-501D
ICF0524	030.0190	White ceramic gas diffuser;白色陶瓷分流器/401D-501D
ICF0840		Contact tip holder M8x25mm/COPPER;导电嘴座M8x25mm/紫铜/401D-501D
ICF0846		Contact tip holder M8x29mm/COPPER;导电嘴座M8x29mm/紫铜/401D-501D

SUITABLE FOR TWECO



Type	Image	Code	Ref.	Description
TW1		ICF0063	51	Diffuser ;分流器
TW2		ICF0077	52	Diffuser ;分流器 ; (used with 32 insulator;用于32绝缘体)
TW2		ICF0073	52-23	Diffuser ;分流器 (used with 23series nozzles or 34A;用于 23系列或34A系列的喷嘴)
TW2		ICF0064	52FN	Diffuser ;分流器
TW3-TW4		ICF0070	54A	Diffuser ;分流器
TW5		ICF0076	55	Diffuser ;分流器
TW5		ICF0071	55SW	Diffuser ;分流器
TW5		ICF0072	55H	Diffuser ;分流器

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LINERS 送丝管

SUITABLE FOR BINZEL



EURO-TYPE / STEEL 欧式钢送丝管

Blue $\Phi 0.6-0.8\text{mm}$
蓝色钢送丝管

Insulation steel liner Blue $\Phi 1.4 \times 4.0 \times 4.6\text{mm}$

L	Code	Ref.	Pack
3.4m	IIC0500	124.0011	1
4.4m	IIC0506	124.0012	1
5.4m	IIC0507	124.0015	1
500m	IIC0065		1

Yellow $\Phi 1.2-1.6\text{mm}$ (flat)
黄色扁平钢送丝管

Insulation steel liner Yellow $\Phi 2.4 \times 4.2 \times 4.7\text{mm}$

L	Code	Ref.	Pack
3.4m	IIC0590	124.0041	1
4.4m	IIC0596	124.0042	1
5.4m	IIC0597	124.0044	1
500m	IIC0017		1

$\Phi 0.8-1.0\text{mm}$
无绝缘层钢送丝管

Steel liner $\Phi 1.4 \times 4.5\text{mm}$

L	Code	Ref.	Pack
3.5m	IIC0577	122.0005	1
4.5m	IIC0578	122.0007	1
5.5m	IIC0579	122.0009	1
500m	IIC0025		1

$\Phi 1.2-1.6\text{mm}$
无绝缘层钢送丝管

Steel liner $\Phi 2.5 \times 4.5\text{mm}$

L	Code	Ref.	Pack
3.5m	IIC0580	122.0056	1
4.5m	IIC0586	122.0060	1
5.5m	IIC0587	122.0073	1
500m	IIC0016		1

EURO-TYPE / TEFLON 欧式特氟龙送丝管

Blue $\Phi 0.6-0.9\text{mm}$
蓝色特氟龙送丝管

Teflon liner $\Phi 1.5 \times 4\text{mm}$

L	Code	Ref.	Pack
3.5m	IIC0100	126.0005	1
4.5m	IIC0106	126.0008	1
5.5m	IIC0107	126.0011	1
200m	IIC0070		1

Red $\Phi 1.0-1.2\text{mm}$
红色钢送丝管

Insulation steel liner Red $\Phi 2 \times 4.0 \times 4.6\text{mm}$

L	Code	Ref.	Pack
3.4m	IIC0560	124.0026	1
4.4m	IIC0566	124.0031	1
5.4m	IIC0567	124.0035	1
500m	IIC0018		1

Yellow $\Phi 1.2-1.6\text{mm}$ (rounded)
黄色钢送丝管

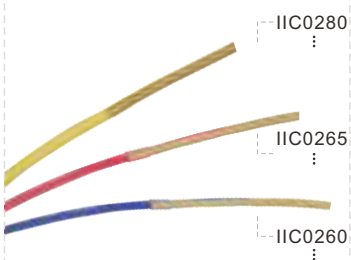
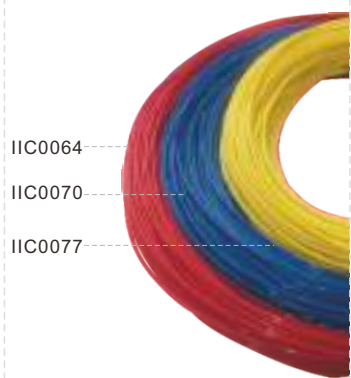
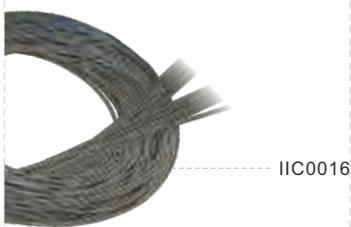
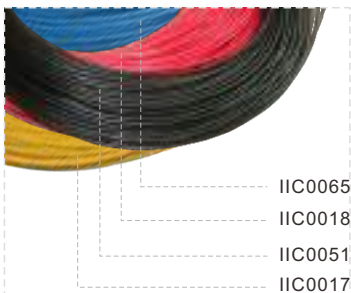
Insulation steel liner Yellow $\Phi 2.5 \times 4.5 \times 4.7\text{mm}$

L	Code	Ref.	Pack
3.4m	IIC0550		1
4.4m	IIC0556		1
5.4m	IIC0557		1
500m	IIC0012		1

$\Phi 1.0-1.2\text{mm}$
无绝缘层钢送丝管

Steel liner $\Phi 2.0 \times 4.5\text{mm}$

L	Code	Ref.	Pack
3.5m	IIC0571	122.0031	1
4.5m	IIC0572	122.0036	1
5.5m	IIC0573	122.0039	1
500m	IIC0019		1



EURO-TYPE / TEFLON 欧式特氟龙送丝管

Yellow $\Phi 1.2-1.6\text{mm}$
黄色特氟龙送丝管

Teflon liner $\Phi 3. \Phi 4.5\text{mm}$

L	Code	Ref.	Pack
3.5m	IIC0210	126.0039	1
4.5m	IIC0216	126.0042	1
5.5m	IIC0217	126.0045	1
200m	IIC0077		1

Blue $\Phi 0.6-0.9\text{mm}$
蓝色特氟龙+铜送丝管

Teflon liner $\Phi 4.0 \times 1.5\text{mm} + \text{terminator}$

L	Code	Ref.	Pack
3.5m	IIC0260		1
4.5m	IIC0266		1
5.5m	IIC0267		1

Red $\Phi 1.0-1.2\text{mm}$
红色特氟龙+铜送丝管

Teflon liner $\Phi 2. \Phi 4.0\text{mm} + \text{terminator}$

L	Code	Ref.	Pack
3.5m	IIC0265		1
4.5m	IIC0261		1
5.5m	IIC0262		1

Yellow $\Phi 1.2-1.6\text{mm}$
黄色特氟龙+铜送丝管

Teflon liner $\Phi 3. \Phi 4.5\text{mm} + \text{terminator}$

L	Code	Ref.	Pack
3.5m	IIC0280		1
4.5m	IIC0286		1
5.5m	IIC0287		1

EURO-TYPE / GRAPHITE 欧式石墨尼龙送丝管

$\Phi 1.0-1.2\text{mm}$
石墨尼龙送丝管+铜送丝管

Graphite liners $\Phi 4. \Phi 2.0\text{mm} + \text{Terminator}$

L	Code	Ref.	Pack
3.5m	IIC0275		1
4.5m	IIC0271		1
5.5m	IIC0272		1
200m	IIC0088		1

$\Phi 1.2-1.6\text{mm}$
石墨尼龙送丝管+铜送丝管

Graphite liners $\Phi 4.5 \times 2.7\text{mm} + \text{Terminator}$

L	Code	Ref.	Pack
3.5m	IIC0291		1
4.5m	IIC0292		1
5.5m	IIC0293		1
200m	IIC0089		1

$\Phi 1.2-1.6\text{mm}$
石墨尼龙送丝管

Graphite liners $\Phi 4.7 \times 2.7\text{mm}$

L	Code	Ref.	Pack
200m	IIC0059		1

SUITABLE FOR PAN

PAN-TYPE 日式送丝管

Black $\Phi 0.8-1.0\text{mm}$
黑色钢送丝管

Insulation steel liner $\Phi 1.8 \times 4.2 \times 5.0\text{mm}$

L	Code	Ref.	Pack
3.1m	IIC0551		1
4.1m	IIC0552		1
5.1m	IIC0553		1
500m	IIC0010		1

Green $\Phi 1.0-1.2\text{mm}$
绿色钢送丝管

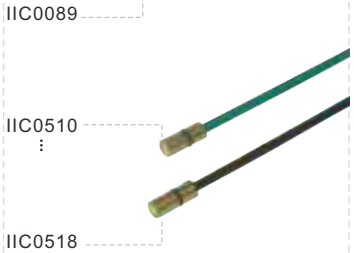
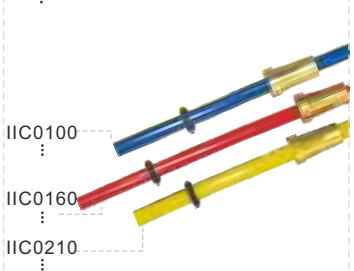
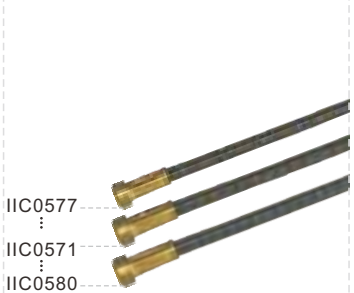
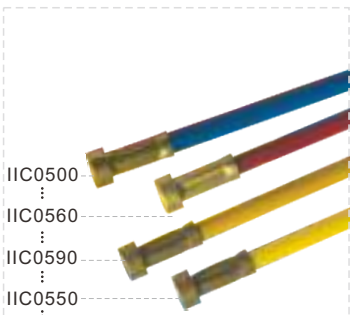
Insulation steel liner $\Phi 1.8 \times 4.6 \times 5.2\text{mm}$

L	Code	Ref.	Pack
3.5m	IIC0510		1
4.5m	IIC0516		1
5.5m	IIC0517		1
500m	IIC0051		1

Black $\Phi 1.2-1.6\text{mm}$
黑色钢送丝管

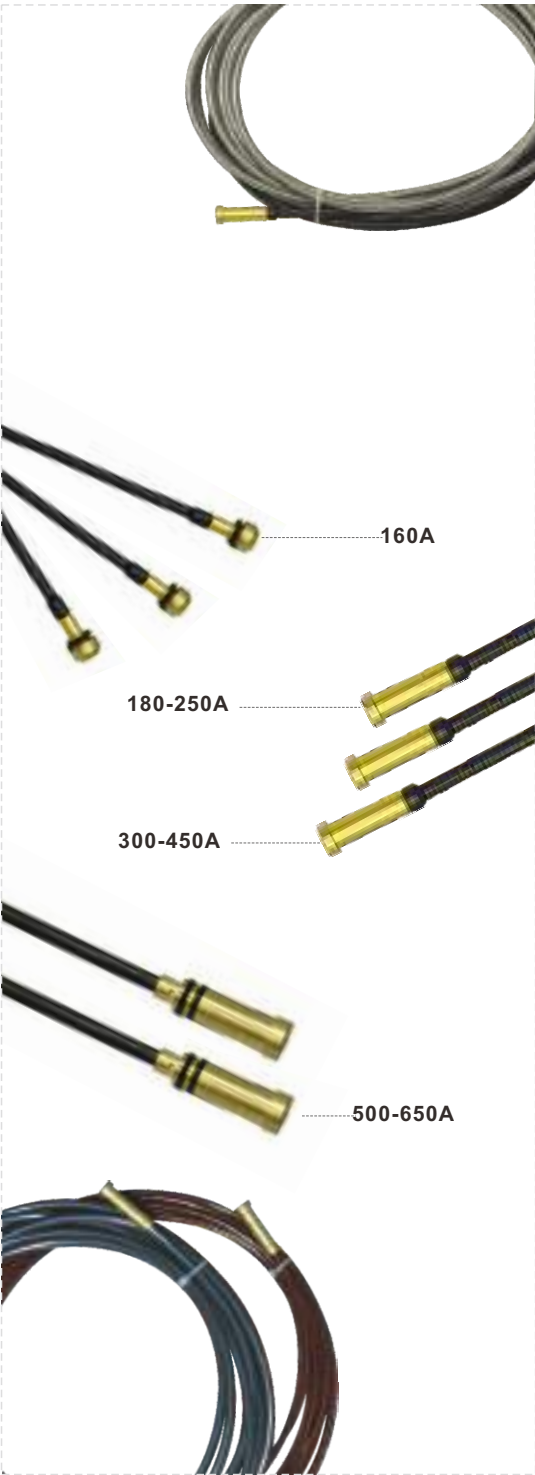
Insulation steel liner $\Phi 2 \times 5 \times 5.6\text{mm}$

L	Code	Ref.	Pack
3.5m	IIC0518		1
4.5m	IIC0519		1
5.5m	IIC0515		1
500m	IIC0061		1



LINERS 送丝管

SUITABLE FOR TWECO



Amp	L(in/m)	Code	Ref.	Wire	Pack
160A	15"(4.6m)	IIC0743	23-40-15	0.23"(0.6)	1
	15"(4.6m)	IIC0744	35-40-15	0.030"-0.035"(0.8-0.9)	1
	15"(4.6m)	IIC0004	45-40-15	0.040"-0.045"(1.0-1.2)	1
180-250A	15"(4.6m)	IIC0800	42-23-15	0.23"(0.6)	1
	11"(3.4m)	IIC0066-03		0.030"-0.035"(0.8-0.9)	1
	15"(4.6m)	IIC0066	42-3035-15	0.030"-0.035"(0.8-0.9)	1
					1
300-450A	11"(3.4m)	IIC0067-03		0.035"-0.045"(0.9-1.2)	1
	15"(4.6m)	IIC0771	44-3545-15	0.035"-0.045"(0.9-1.2)	1
	11"(3.4m)	IIC0068-03		0.052"-1/16"(1.3-1.6)	1
	15"(4.6m)	IIC0068	44-116-15	0.052"-1/16"(1.3-1.6)	1
	11"(3.4m)	IIC0776-03		5/64"(2.0)	1
	15"(4.6m)	IIC0776	44-564-15	5/64"(2.0)	1
	15"(4.6m)	IIC0866	44-332-15	3/32"(2.4)	1
500-650A	15"(4.6m)	IIC0071	45-3545-15	0.035"-0.045"(0.9-1.2)	1
	15"(4.6m)	IIC0072	45-116-15	0.052"-1/16"(1.3-1.6)	1
	15"(4.6m)	IIC0073	45-564-15	5/64"(2.0)	1
	15"(4.6m)	IIC0086	45-332-15	3/32"(2.4)	1

Amp	L(in/m)	Code	Ref.	Wire	Pack
160A	10"(3m)	IIC0980	35TF-40-10	0.030"-0.035"(0.8-0.9)	1
	10"(3m)	IIC0986	35TF-40-10	0.040"-3/64"(1.0-1.2)	1
180-250A	15"(4.6m)	IIC0987	42N-3545-15	0.036"-3/64"(0.8-1.2)	1
	15"(4.6m)	IIC0988	44N-3545-15	0.036"-3/64"(0.8-1.2)	1
300-450A	15"(4.6m)	IIC0989	44N-116-15	1/16"(1.6)	1
	15"(4.6m)	IIC0256	45N-116-15	0.030"-3/64"(0.8-1.2)	1
	15"(4.6m)	IIC0989	45N-116-15	1/16"(1.6)	1

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COMPLETE CABLES 电缆组



Gas cooled 气冷

EURO



PAN

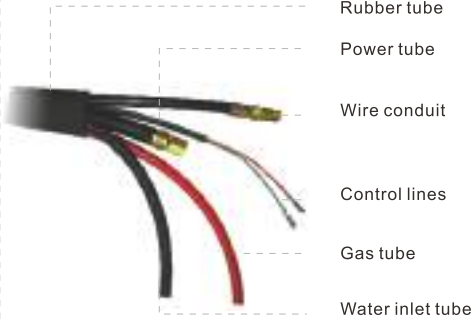


Water cooled 水冷

EURO



Assembly 水电缆组



EURO TYPE 欧式

15AK

L	Code	Ref.	Pack
3m	ICN0663		1
4m	ICN0676		1
5m	ICN0677		1

24-25KD

L	Code	Ref.	Pack
3m	ICN0664		1
4m	ICN0679		1
5m	ICN0675		1

26KD

L	Code	Ref.	Pack
3m	ICN0696		1
4m	ICN0697		1
5m	ICN0699		1

36KD

L	Code	Ref.	Pack
3m	ICN0670		1
4m	ICN0672		1
5m	ICN0673		1

40KD

L	Code	Ref.	Pack
3m	ICN0619		1
4m	ICN0615		1
5m	ICN0611		1

PAN TYPE 日式

PAN180

L	Code	Ref.	Pack
3m	ICN0110		1
4m	ICN0116		1
5m	ICN0117		1

PAN350

L	Code	Ref.	Pack
3m	ICN0188		1
4m	ICN0189		1
5m	ICN0185		1

EURO TYPE 欧式

Water cooled cable 240/400/500

PAN500

L	Code	Ref.	Pack
3m	ICN0180		1
4m	ICN0186		1
5m	ICN0187		1

L	Code	Ref.	Pack
3m	ICD0067		1
4m	ICD0068		1
5m	ICD0069		1

Power cable 水电缆

L	Code	Ref.	Pack
3m	IKT0064		1
4m	IKT0070		1
5m	IKT0076		1

Gas tube 气管

L	Code	Ref.	Pack
3m	IKH0030		1
4m	IKH0036		1
5m	IKH0037		1

Wire conduit 送丝管

L	Code	Ref.	Pack
3m	IKH0027		1
4m	IKH0028		1
5m	IKH0029		1

Control wire 控制线

L	Code	Ref.	Pack
3m	IHQ0690-03		1
4m	IHQ0690-04		1
5m	IHQ0690-05		1

Water inlet tube 进水管

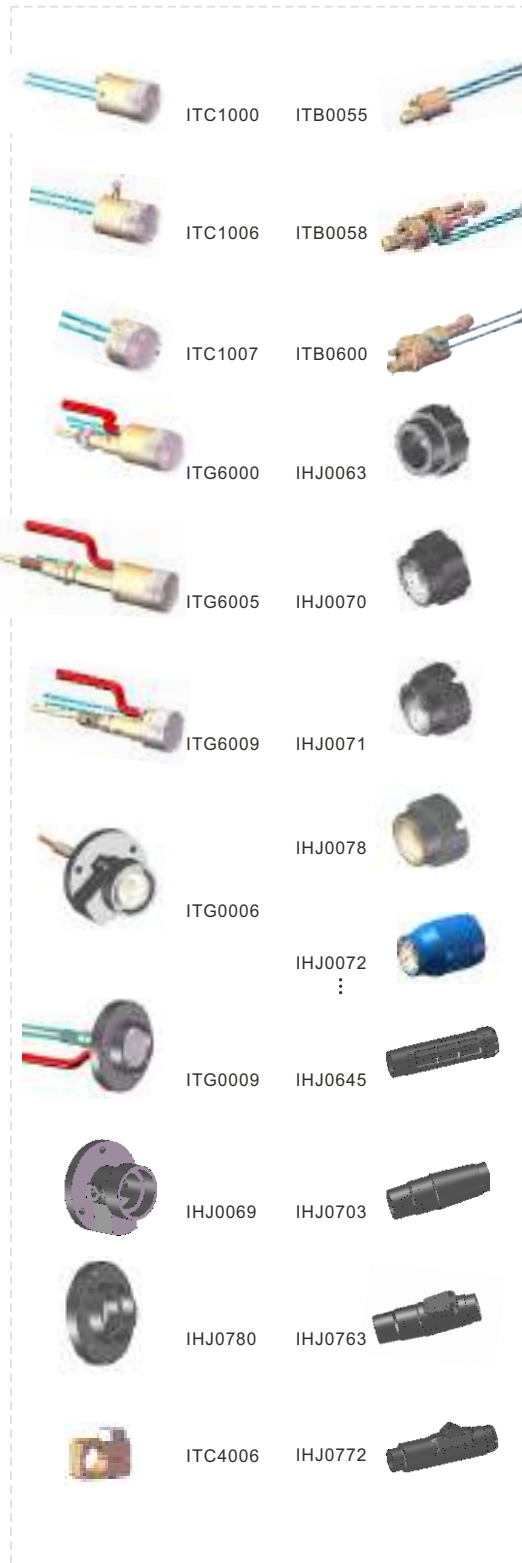
L	Code	Ref.	Pack
3m	IKH0021		1
4m	IKH0022		1
5m	IKH0023		1

Rubber tube 橡胶外管

L	Code	Ref.	Pack
3m	ICK0705		1
4m	ICK0701		1
5m	ICK0702		1

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CENTRAL ADAPTORS 中央插头插座



Code	Ref.	Description
ITB0055		Euro central adaptor body/spring pins/with Nut;欧式中央接头/弹性针/带螺母
ITB0058		Water euro central adaptor body/spring pins/with Nut;欧式水冷中央接头/弹性针/带螺母
ITB0600		Euro central adaptor/water/tynos/spring pin;欧式中央接头/水冷/tynos/弹性针
ITC1000	501.0168	Euro central adaptor femaler/machine side-axial;欧式中央插座/轴向
ITC1006		Euro central adaptor femaler radial;欧式中央插座/纵向
ITC1007		Mini euro central adaptor fdmale-axial;迷你欧式中央插座/轴向
ITC4006		Current clamp 16mm;电缆压块 16mm
ITG0006		Central adaptor female machine side;欧式中央插座/机器端
ITG0009		Mini central adaptor female machine side;迷你欧式中央插座/机器端
ITG6000		Euro central adaptor female machine side;迷你欧式中央插座/机器端
ITG6005		Euro central adaptor female machine side;迷你欧式中央插座/机器端
ITG6009		Mini euro central adaptor female machine side;迷你欧式中央插座/机器端
IHJ0063		Gun plug nut/plastic nut;焊枪锁紧螺母/塑料螺纹
IHJ0069	501.0616	Plastic housing;塑料法兰
IHJ0070		Gun plug nut;焊枪锁紧螺母
IHJ0071	500.0213	Gun plug nut BZ type;焊枪锁紧螺母/BINZEL式
IHJ0072		Gun plug nut new blue;焊枪锁紧螺母(新)/蓝色
IHJ0073		Gun plug nut new red;焊枪锁紧螺母(新)/红色
IHJ0074		Gun plug nut new orange;焊枪锁紧螺母(新)/橙色
IHJ0078		Gun plug nut/BZ type/brass screw;焊枪锁紧螺母/BINZEL式铜螺母
IHJ0645		Back box hole;后把套
IHJ0703		Back box hole;后把套
IHJ0763		Back box hole/water;后把套/水冷
IHJ0780		Plastic housing/MINI;塑料法兰/迷你
IHJ0772		Back box hole/water;后把套/水冷
IHQ0200		Spring pin with wire and insulator for air cooling;气冷接头用弹性针
IHQ0207		Spring pin with wire and insulator for water cooling;水冷接头用弹性针
IHQ0778		Control wire with pin/0.5mm²/800mm; AMP控制线/O.5mm²/800mm
IKH0070		Blue wired hose Φ 5×8mm;增强网纹管 Φ 5×8mm/蓝色
IKH0075		Red wired hose Φ 5×8mm;增强网纹管 Φ 5×8mm/红色
IKH0062		Black wired hose Φ 5×8mm;增强网纹管 Φ 5×8mm/黑色
IKH0087		PU tube Φ 6×8mm/high temperture;PU管 Φ 6×8mm/耐高温
IFT0723		Clamp Φ 7.0mm;卡箍 Φ 7.0mm
IFT0734	171.0002	Clamp Φ 8.7mm;卡箍 Φ 8.7mm
IFT0735		Clamp Φ 10.5mm;卡箍 Φ 10.5mm
IFT0737	173.0001	Clamp Φ 9.5mm;卡箍 Φ 9.5mm



more clamps at request
提供多种尺寸卡箍

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